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Translated version

Operation Manual

TB20J Plus/TB660J Plus
TB20J Plus T4



CE  AS/NZS  EAC  GB

SINOBOOM



WARNING

Operating, servicing and maintaining this vehicle or equipment can expose you to chemicals including engine exhaust, carbon monoxide, phthalates and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure and avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle or equipment in a well-ventilated area and wear gloves or wash your hands frequently when servicing. For more information, go to: www.P65warnings.ca.gov.

For disposal, please comply with local regulations.

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To Users

Thank you for choosing and using the machine of **Hunan Sinoboom Intelligent Equipment Co., Ltd.**

Use this machine only to transport tools to work locations and for performing tasks on the work platform. Only authorized personnel who have received appropriate training on MEWP can operate this machine. Before using the machine, carefully read and fully understand this manual and strictly follow its relevant instructions. Different countries, regions or governments may have different regulations for the operation of the machine, which may conflict with the manual, and in such case, the stricter operation regulations should be followed. Our company will not be liable for any adverse consequences arising from the failure to operate and use the machine in accordance with this manual or relevant regulations.

This manual provides necessary safety precautions and operation instructions for users. This manual covers the basic configuration information of one or more models. Please refer to those information applicable to your machine model. Consider this manual as a part of the machine, and always keep the manual with the machine. Without the written permission of Sinoboom, do not copy, spread, sell or alter the manual.

Due to continuous improvement and upgrading of product design and different product models covered, some charts and texts in the manual may be not applicable to your machine. Our company reserves the right to revise the manual due to technical improvement, and the manual is subject to change without further notice. Please contact Sinoboom or its authorized agent for the latest manual.

Please go to www.sinoboom.com.cn to download your desired Operation Manual, Maintenance Manual and Parts Manual.

If you have any questions, contact **Hunan Sinoboom Intelligent Equipment Co., Ltd.**

Manual Revision History:

[illegible]

Applicable Models

The manual is applicable to machines with the following models and serial numbers:

Model	Metric Trade ID	Imperial Trade ID	Serial No.
TB20J Plus	TB20J Plus	TB660J Plus	0505000310 to present
TB20J Plus T4	TB20J Plus T4	/	0505000310 to present

Note:

- Check the machine model and serial number on the machine nameplate, and whose position can be found in the **Diagram of Decals Positions** section of the Operation Manual.
- Product model is indicated on the nameplate for distinction of products with different main parameters.
- Product trade identification is indicated on marketing materials and machine decals for distinction of products with different main parameters, and can be classified as metric type and imperial type: the metric trade identification is applicable to the machines for countries/regions using metric system or as specially required by customers; the imperial trade identification is applicable to the machines for countries/regions using imperial system or as specially required by customers.
- In the text, TB20J Plus T4 is referred to as TB20J Plus.

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1 DESCRIPTION OF SAFETY WARNING SYMBOLS AND SAFETY SIGNS

The safety warning symbols used on the machine and in the manuals have the following meanings:



Safety warning symbol. This symbol is used to alert you to potential hazards. Please observe all safety instructions that follow the symbol to avoid possible injuries.



DANGER

Indicates an imminently hazardous situation that, if not avoided, will result in death or serious injury.



WARNING

Indicates an imminently hazardous situation that, if not avoided, could result in death or serious injury.



CAUTION

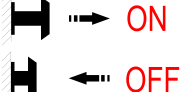
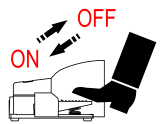
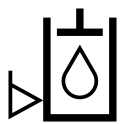
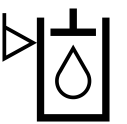
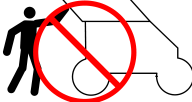
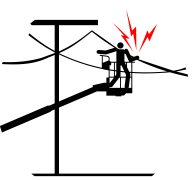
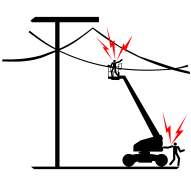
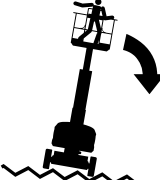
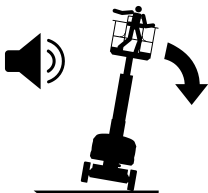
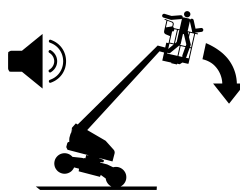
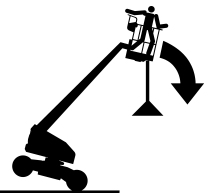
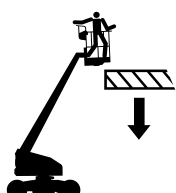
Indicates an imminently hazardous situation that, if not avoided, could result in minor or moderate injury.

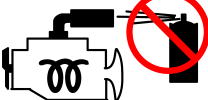
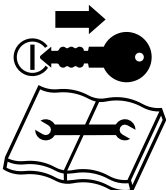
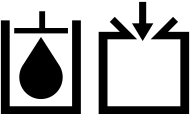
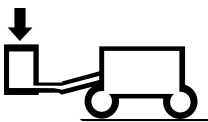
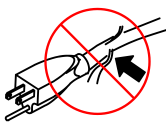
NOTICE

Indicates information directly or indirectly related to personal safety, machine damage, or property loss.

DESCRIPTION OF SAFETY WARNING SYMBOLS AND SAFETY SIGNS

The safety signs used on the machine and in the manuals have the following meanings:

 Read maintenance manual	 Anchor point only for 1 person	 Wind speed	 Chemical burns hazard	 Wedge the wheel
 Read operation manual	 Add lubricant	 Crushing hazard- Please wear work shoes	 Danger of hot, high-pressure fluid sprays	 Wind
 Noise level	 Burns hazard	 Keep a safe distance from high temperatures	 Pull out-ON Press-OFF	 Alarm sounds
 Depress-ON Release-OFF	 Hydraulic oil level-low level	 Hydraulic oil level-high level	 Temperature	 Replace with tires of the same specification
 Only trained maintenance personnel can access the compartment	 Electrocution hazard on platform	 Electrocution hazard on the ground and platform	 Tipping hazard-Avoid uneven ground	 Tipping hazard-Avoid uneven ground
 Tipping hazard-Never use machine in strong, gusty wind	 Tipping hazard-Never use machine in strong, gusty wind	 Tipping hazard-Never push or pull objects outside platform	 Tipping hazard-Never suspend objects from platform	 Tip-over hazard-Never place ladders and scaffolding on platform
 Tipping hazard-Never use machine in strong, gusty wind	 Tipping hazard-Never use machine in strong, gusty wind	 Tipping hazard-Never push or pull objects outside platform	 Tipping hazard-Never suspend objects from platform	 Tip-over hazard-Never place ladders and scaffolding on platform

Collision hazard-Keep extended platform away from obstacles below when lowering platform	Collision hazard-Keep head away from overhead obstacles when raising platform	Crushing hazard-Keep hands away from overhead obstacles when raising platform	Fall hazard-Never climb on guardrails of platform	Fall hazard-Never climb on boom
 Keep away from rotating platform	 Engine preheating explosion hazard	 Never use ether or other starting additives for machines with glow plug	 Fuel explosion hazard	 Wear protective clothing and glasses
 Only professional maintenance personnel can perform maintenance	 Side force	 Electrocution hazard	 Battery explosion hazard	 No fire
 No smoking	 Lifting point	 Lashing point	 Tire-to-ground load	 Hydraulic oil filler
 Platform carrying capacity	 Do not use damaged cords	 Tool or weight	 Fast/high speed	 Slow/low speed
 Horn				

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2 IMPORTANT SAFETY RULES

2.1 GENERAL

This chapter briefly describes the precautions that must be followed for safe and correct operation and maintenance of this machine. To ensure safe use and proper operation of the machine, the operator must perform routine maintenance on the machine in accordance with the Operation Manual and Maintenance Manual. In addition, the machine must be regularly maintained and serviced by a qualified service technician according to the instructions provided in the Maintenance Manual.

Please first find out the local regulations regarding MEWP and related operations. Different countries, regions or governments may have related operation regulations that are conflict with this manual, and in such case, the stricter operation regulations should be followed. If you have any questions about safety, training, inspection, maintenance, purposes and operation of the machine, please contact Hunan Sinoboom Intelligent Equipment Co., Ltd.

Sinoboom could not have foreseen all the dangers that may arise in relation to this machine, so all relevant parties should pay attention to safety seriously.



WARNING

Failure to follow the operating instructions and safety rules in this manual may result in machine damage, property loss, and personal injury.

2.2 PREPARING FOR OPERATION

Operator's Training and Knowledge Requirements

Before operating this machine, the operator should read, understand and comply with all applicable regulations and requirements of employers, local authorities and governments related to the use of the machine.

Before operating this machine, the operator should carefully read and fully understand this manual, and accept professional training based on the Operation Manual and obtain the qualification to operate the machine before operating the machine independently. The training content shall include, but not be limited to, the following:

- Various warnings and operation instructions on the machine and the Operation Manual

- Pre-start inspection
- Factors affecting the stability of the machine
- Common hazards and how to avoid them
- Workplace inspection
- Functions and related knowledge of all controls, including emergency control
- Use of personal protective equipment appropriate to the work task, workplace, and environment
- Safe operation
- Transportation
- How to avoid unauthorized use

Workplace Inspection

Before and during the operation of the machine, the user must pay attention to the hazards and take preventive measures to avoid hazards in the work area. Unless with the written permission of Hunan Sinoboom Intelligent Equipment Co., Ltd., this machine shall not be used in the following conditions:

- Steep slopes or caves
- Ground with protrusions, obstacles, or debris
- Insecure or slippery surfaces
- Surfaces not sufficient to support the machine (machine weight + platform load)
- Trucks, trailers, rail cars, ships or other equipment
- Dangerous locations
- Places with overhead electric wires, cranes or other potential obstacles
- In gusts, strong winds, or lightning weather
- Unauthorized persons
- Other places where unsafe conditions may occur

Machine Inspection

Make sure to complete all checks in strict accordance with the steps in the **Pre-operation Inspection** section of this manual before operating the machine:

- **Pre-start inspection** : Ensure that all components are not loosening, missing or altered, and are securely fixed, without visible damage, leakage or excessive wear, etc., and all parts are kept in their original positions and working normally; make sure that all fluid levels, battery level, etc. are appropriate; ensure that the maintenance work has been

completed in accordance with the maintenance requirements specified in the Maintenance Manual.

- **Decals Inspection** : Ensure that all decals and nameplates are not missing and damaged and are clearly visible.
- **Functional check** : Make sure that all functions of the machine are working properly.



WARNING

Without the written permission of Hunan Sinoboom Intelligent Equipment Co., Ltd., it is forbidden to alter or modify the machine.

2.3 OPERATION SAFETY

General



WARNING



- This machine shall only be used to transport tools to work locations and for performing tasks on the work platform, and should not be used for other purposes.
- Operators shall use personal fall protection equipment (PFPE) while operating the machine. If the use of PFPE by persons on the platform is required in the workplace or user rules, the PFPE shall be inspected and used in accordance with the PFPE manufacturer's instructions and applicable government requirements.
- The operator should concentrate on work during the operation of the machine. The use of mobile phones, wireless walkie-talkies, etc. may distract the operator and affect the safe operation of the machine, so the operator should completely stop the machine before using such devices.
- Remove all rings, watches and other accessories before operating the machine, do not wear loose clothing, and do not let long hair hang loosely.
- People who have consumed alcohol or taken medicine, those who are overtired or depressed, those who have heart disease or other diseases such as high blood pressure or epilepsy, those who are physically unwell, and those who are afraid of heights are prohibited from operating the machine.
- Do not operate a damaged or malfunctioning machine. In case of any failure, stop the machine immediately, have it tagged, and contact the manufacturer or relevant department.
- Never disassemble, modify or retrofit the machine or its parts.
- Never disable any safety devices of the machine.
- Never place items on the platform guardrails.

WARNING

- Never push the control switch or joystick through the neutral position and directly to the opposite direction. Before pushing the switch to the next function position, move it back to the neutral position and stop, and then move it with slow and uniform force to perform the next function.
- Unless in case of emergency, it is forbidden to perform operations from the ground if any person is still on the platform.
- When there are two or more operators on the platform, all operations of the machine must be conducted by one person.
- Always operate the machine in well-ventilated conditions to avoid carbon monoxide or nitrogen oxide poisoning.
- Before leaving the machine, the platform should be completely lowered and all power should be cut off.

WARNING

determined with machine movement, electric wire swinging or drooping considered.

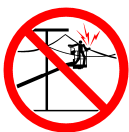
- If rated insulating barriers appropriate to the voltage of electric wire are installed, the minimum safety distance can be shortened. Such barriers cannot be taken as a part of the machine or fixed on the machine. Reducing the minimum safety distance with insulating barriers must comply with relevant national or regional regulations.
- Do not use the machine as a ground wire during welding and polishing operations.

Table 2-1 Minimum Safe Distance

Voltage (Phase to Phase, kV)	Minimum Safe Distance
0-50	3.05m (10ft)
50-200	4.60m (15ft)
200-350	6.10m (20ft)
350 -500	7.62m (25ft)
500 -750	10.67m (35ft)
750 -1000	13.725m (45ft)

Electrocution Hazard

WARNING



- This machine is not insulated and not equipped with electrocution protection function.
- Do not use this machine in thunder and lightning or rainstorm weather. In the event of thunder and lightning or rainstorm while operating the machine, immediately fully lower the platform in a safe and stable position and cut off all power sources, to avoid personal injury or machine damage.
- Comply with the national or regional provisions about minimum safety distance from live conductors. In absence of such provisions, comply with [Page 7, Table 2-1 Minimum Safe Distance](#), to keep a minimum safety distance from electric wires, electrical equipment or any live (bare or insulated) components. The minimum safety distance shall be

DANGER

Do not operate the machine or transport personnel with the machine in prohibited live areas.

WARNING

- Keep the platform floor unobstructed.

Tripping and Fall Hazards

WARNING



- Before operating the machine, ensure that the platform guardrails are properly installed and that the platform gates are closed and properly secured.
- Operators on the platform must wear the safety belt properly and secure the safety belt to the specified fixing point with hooks. Each fixing point shall only be used by one person.
- Only enter and exit the platform through the platform gate, never through the boom tube, and extra care should be taken. Before entering and exiting the platform, make sure the platform is fully lowered. When entering and exiting the platform, face the platform and maintain “three-point contact” with the machine with both hands and one foot or both feet and one hand.
- Feet must stand steadily on the platform floor at all times. It is forbidden to sit, stand or climb on the platform guardrails.
- Never use ladders, boxes, steps, boards, or similar items on the platform to extend the accessible range.
- Do not allow oil, sludge or other slippery substances to remain on work shoes and platform floor.

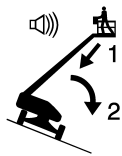
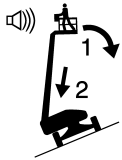
Tipping Hazard

WARNING



- Before driving the machine onto any ground, bridges, trucks and other surfaces, check if the load capacity of these surfaces is sufficient to support the machine (machine weight + platform load). Never drive the machine on surfaces or edges that are not supported or under-supported.
- Operators must know about the ground conditions in the work area before work.
- Do not use the machine on moving surfaces or vehicles.
- The total weight of personnel, devices and materials on the platform shall not exceed the maximum carrying capacity of the platform, and all loads shall be kept within the specified range of the platform.
- The machine can only be driven at low speed on slopes.
- It is forbidden to drive the machine on slopes, steps or arched surfaces that exceed the maximum allowable climbing angle of the machine.

WARNING



- Do not use the tilt alarm as a horizontal indicator. The tilt alarm on the platform will sound only when the machine is heavily tilted.
- If the tilt alarm sounds when the machine drives up a slope, lower the boom as per the following instructions and move the machine to firm and level ground. Make sure not to rotate the boom while lowering it.
 1. Lower the main boom;
 2. Retract the telescopic boom.
- If the tilt alarm sounds when the machine drives down a slope, lower the boom as per the following instructions and move the machine to firm and level ground. Make sure not to rotate the boom while lowering it.
 1. Retract the telescopic boom;
 2. Lower the main boom.
- When the platform is raised, do not drive the machine on uneven or soft surfaces, or slopes that exceed the maximum allowable climbing angle of the machine, or in other dangerous conditions.
- The boom can only be raised or extended when the machine is on solid, flat ground.
- When the machine is traveling on uneven ground, or on other rough ground with gravel, or near cave openings, steep slopes, etc., maintain a distance of at least 0.6m (2ft) from the potentially dangerous objects, and reduce the speed.
- Do not push or pull any objects outside the platform.
- Never push or pull other equipment or objects with the platform or boom.
- Do not place or attach any suspended load on or to any part of the machine.
- Do not place any load outside the perimeter of the platform.
- It is forbidden to use the machine as a hoist or crane.

WARNING

- Never attach the machine or its parts to any adjacent objects.
- When one or more tires are off the ground, first evacuate all personnel and then stabilize the machine with cranes, hoists, forklifts, or other suitable equipment.
- Without the written authorization of the manufacturer, it is forbidden to modify, remove or install any parts, including counterweights, which may affect the safety and stability of the machine.
- Do not replace critical parts that affect the stability of the machine with parts of different weights or specifications. For example, the batteries, because they not only provide power, but also play the role of counterweight, which is essential to maintain the stability of the machine.

WARNING



- Do not operate the machine when the wind speed exceeds 12.5m/s (28mph). Please check the Beaufort wind force scale in [Page 10, Table 2-2](#). Factors that affect wind speed include: platform height, surrounding terrain, local weather. For example, the wind speed at high places may be much faster than those on the ground.
- Wind speeds might change at any time. The upcoming weather conditions, the time required to lower the platform, and ways to monitor current and potential wind conditions must always be considered.
- When operating the machine outdoors, do not carry items with a large surface area on the platform, do not cover the surface of the platform or load, and do not use other additional items to increase the surface area of the platform or load. Adding additional items will increase the area of the machine exposed to wind, and increasing the windward area will lead to reduced machine stability.

Table 2-2

BEAUFORT SCALE	WIND SPEED		DESCRIP- TION	LAND CONDITIONS
	METER/ SECOND	MILE/HOUR		
0	0 ~ 0.2	0 ~ 0.5	Calm	Calm. Smoke rises vertically.
1	0.3 ~ 1.5	1 ~ 3	Light air	Direction of wind shown by smoke drift.
2	1.6 ~ 3.3	4 ~ 7	Light breeze	Wind felt on exposed skin. Leaves rustle.
3	3.4 ~ 5.4	8 ~ 12	Gentle breeze	Leaves and smaller twigs in constant motion.
4	5.5 ~ 7.9	13 ~ 18	Moderate breeze	Dust and loose paper rise. Leaves and smaller twigs in constant motion.
5	8.0 ~ 10.7	19 ~ 24	Fresh breeze	Smaller trees sway.
6	10.8 ~ 13.8	25 ~ 31	Strong breeze	Large branches in motion. Flags waving near horizontal. Umbrella use becomes difficult.
7	13.9 ~ 17.1	32 ~ 38	Near gale/ moderate gale	Whole trees in motion. Effort needed to walk against the wind.
8	17.2 ~ 20.7	39 ~ 46	Fresh gale	Twigs broken from trees. Cars veer on road.
9	20.8 ~ 24.4	47 ~ 54	Strong gale	Light structure damage.



DANGER

If the wind speed increases to exceed 12.5m/s (28mph) after the platform is raised, the platform should be retracted immediately, and then all power supplies should be cut off, and the machine should be stopped.

Collision and Crush Hazards

WARNING



- All operators and other personnel in the work area must wear a qualified safety helmet.
- Keep all parts of the body within the perimeter of the platform during operation.
- Care should be taken at all times to avoid contact with stationary objects (buildings etc.) or moving objects (vehicles, cranes etc.) to prevent obstacles from hitting or interfering with operation controllers or operators on the platform.
- During operation, make sure to check the clearance and obstacles above, around and below the platform.
- While moving or operating the machine, pay attention to the line of sight and blind spots. In cases where the line of sight is obstructed, lookouts should be arranged.
- When the machine is moving, if the platform is about 2m (6.6ft) away from an obstacle, make sure to move the boom or platform to approach the obstacle, and do not drive the machine.
- Non-operators must be at least 1.8m (6ft) away from the machine while it is working.
- When the machine is working with the platform elevated, warn workers/non-workers not to work, stand or walk under the elevated boom or platform. If necessary, place barricades around the work area on the ground.
- Make sure there are no people and obstacles below the platform before lowering the platform.
- Do not place hands, arms, or other body parts near areas where they may be crushed.
- If the boom is not lifted by lifting equipment, do not work under the platform or boom.
- Make sure that other nearby operators working at height and on

WARNING

floors are aware that this MEWP is working.

- Limit travel speed based on ground conditions, congestion, ground slope, location of people, and other factors.
- Find out the braking distance at all travel speeds. When traveling at high speed, reduce the travel speed before stopping.
- When traveling in confined or enclosed areas, or when reversing, do not engage the high speed gear.
- Before releasing the brake, the machine must be on a horizontal surface or secured.

2.4 TOWING, HAULING AND LIFTING SAFETY

WARNING



- Unless in case of emergency situations, machine malfunction, power loss or loading/unloading, it is strictly prohibited to tow or drag the machine.
- The towing and dragging of the machine should follow local policies and road traffic laws.
- Before towing, hauling or lifting the machine, make sure that the boom is stowed, that the turntable is locked (or if equipped with turntable rotation pin, that the turntable rotation pin is locked), that there are no loose or unfixed parts on the machine, and that there are no tools on the platform.
- Only the lifting points/rigging lashing points on the chassis can be used to tow, haul or lift the machine. Ensure that the machine lifting points/rigging lashing points and their attached structures are intact and that the belt or rope to be used has sufficient load strength.

WARNING

- When towing, hauling or lifting the machine, no people are allowed on the platform.
- Before loading/unloading the machine, ensure that the transport vehicle is parked on level ground, that the loading surface of the transport vehicle is sufficient to support the machine, and that the slope of the ramp used for driving the machine onto the trailer does not exceed the maximum climbing angle of the machine.
- When loading/unloading the machine, the transport vehicle must be secured to prevent it from moving.
- The wheels should be locked after the machine is loaded to prevent the machine from moving.
- The machine can only be lifted from the specific position with a forklift or crane with sufficient lifting capacity. Care should be taken to prevent the machine from colliding with surrounding objects.

For towing and dragging procedures, refer to the **Emergency Traction** section of this manual. For transport and lifting procedures, please refer to the **Transport and Lifting** section of this manual.

2.5 MAINTENANCE SAFETY

Unsafe Maintenance Hazard

WARNING



- Before performing any adjustment or service operations, power off all control units and ensure that all moving parts are securely secured and free from accidental movement.
- Before performing any adjustment or service operations, ensure that the boom is stowed, and do not work under the raised platform/boom. If anyone needs to work under the raised platform/boom, the platform and boom must be supported with appropriate safety supports.
- When lifting or moving heavy parts of the machine, use equipment with sufficient capacity, and never place heavy objects in unstable positions after moving.
- When machine parts are lifted by other equipment, ensure that there are no people under and around the equipment.
- When striking the brass rod with a mallet, make sure to wear goggles.
- If you need to replace parts, use the original parts designated by Sinoboom.
- Do not wash the machine with water. The machine contains many electronic components such as solenoid valves and sensors, which may fail or work poorly after water ingress. If water washing is necessary, please turn off the main power switch firstly, and dry the machine thoroughly before turning on the power.
- Make sure the machine is turned off before using flushing equipment (such as high-pressure water gun) to clean the machine. It is forbidden to direct the water or vapor ejected from the flushing equipment at the electrical components, otherwise short circuit or electric shock may result.

WARNING

- After maintenance, clean the spilled hydraulic oil thoroughly and do not spill the hydraulic oil on the ground.
- After maintenance, immediately wash any hydraulic oil on the skin.
- Waste hydraulic fluids, fuels, coolants and refrigerants should be recycled or disposed as per local regulations.

WARNING

- It is forbidden to plug leaking hydraulic oil by hand. If there is a leak, the pressure of the hydraulic system should be released first, and the maintenance should be carried out after the hydraulic oil has cooled down.
- If you are injured by ignoring the dangers of high temperature and high pressure, seek immediate medical attention. If treatment is not carried out immediately, serious complications can result.

High Temperature and High Pressure Hazards

WARNING



- Some parts may have high surface temperature when the machine is running or after the machine has running for some time, which may cause burns through skin contact. Do not touch any hot parts!
- It is forbidden to repair or tighten hydraulic hoses or seals while the machine is live or when the oil system is under pressure.
- Before loosening or disassembling the hydraulic parts (especially the counterbalance valve on the cylinder), the hydraulic pressure of all hydraulic lines should be released and ensure that the hydraulic oil is completely cooled down.
- Disassemble the hydraulic components slowly to prevent the hydraulic oil from splashing and injuring people.
- It is forbidden to check the hydraulic leakage point by hand. Use a piece of cardboard or stiff paper to find leaks, and wear gloves to protect your hands from hydraulic fluid sprays.
- Do not operate the machine in case of hydraulic oil or air leaks. Oil or air leaked from the hydraulic system may penetrate and burn the skin.

Welding and Polishing Operation Hazards

WARNING



- Welding, grinding and polishing operations must follow the appropriate local safety operating procedures.
- Before performing welding, grinding and polishing operations, the machine should be powered off, and ensure that the wires or cables are connected correctly.
- Do not use the machine as a ground wire during welding and grinding operations.
- Always make sure that all power tools are completely placed within the perimeter of the platform. Do not hang the wires of power tools on the guardrail of the platform or in any work area outside the platform, or hang the power tools directly with wires.

Fire and Explosion Hazards

WARNING



- Do not operate the machine, charge the battery or refuel the machine in places where potentially flammable or explosive gases may be present.
- Refueling and charging should be carried out in a well-ventilated

WARNING



place without flames, sparks, and other hazards that may cause fire or explosion.

- For machines powered by an engine, do not refuel the machine while the engine is running.
- Never spray ether into the engine with a glow plug (if the machine is equipped with an engine).
- Never touch the battery terminals or cable clamps with tools that can generate sparks.
- Only approved non-flammable cleaning solutions should be used on the machine.

WARNING

- Never connect tools or other metal objects between the two binding posts of the battery.
- The battery charger can only be connected to a grounded three-wire AC power outlet. Please make sure the charger is working properly before charging. Do not connect the battery directly into a power outlet.
- In the use of the battery, if there is any abnormal conditions such as heating, deformation, leakage, peculiar smell or smoke, the battery must be stopped from use immediately and such conditions must be reported to the relevant maintenance personnel in time.
- Batteries contain sulfuric acid and can produce explosive mixtures of hydrogen and oxygen. Keep any materials (including cigarette/smoking materials) that can cause sparks or flames away from batteries to prevent explosion.
- Never touch the battery terminals or cable clamps with tools that can generate sparks.
- Never charge the battery in direct sunlight. The battery should be charged in a well-ventilated place.

Battery Hazard

WARNING



- Be sure to read and follow the battery manufacturer's recommendations on proper battery use and maintenance procedures.



- Non-professionals should not repair and maintain the battery system, otherwise it may cause personal injury or damage to the battery system.



- Non-professionals should not modify parameters, detection lights, etc. during the operation of the battery system, otherwise it may cause personal injury or damage to the battery system.



- Always wear goggles, protective gloves and protective clothing, and remove all rings, watches and other accessories before servicing the battery. Contact with live circuits may result in death or serious injury.



- Before replacing the battery, be sure to select an appropriate number of personnel and appropriate lifting methods.
- It is forbidden to modify the battery system without approval to avoid serious accidents.
- When maintaining electrical components, the battery should be disconnected.

CAUTION



- Avoid battery acid spillage or contact with unprotected skin. If battery acid spills, use water mixed with bicarbonate (baking soda) to neutralize the acid. In case of contact with battery acid, rinse the acid off immediately with plenty of water and seek medical attention promptly.
- Always keep the battery upright. If the battery is placed on its side or diagonally, liquid may spill out of the battery.
- End-of-life batteries may cause danger, so please do not discard them at will. Please contact the battery recycling company if you need to scrap batteries.

NOTICE



- Please use the charger provided by the manufacturer to charge the battery.
- The charging process must be complete, and frequent intermittent charging can damage the battery.
- The battery is only applicable for the mated equipment supplied together at delivery, so do not use the battery for other purposes.
- Do not reverse the positive and negative poles of the battery for use.
- Do not short-circuit the positive and negative poles of the battery system.
- It is forbidden to place other objects and tools on the battery to prevent short circuit in the battery.
- It is forbidden to tap, throw or step on the battery, or hit it with sharp parts.
- Do not immerse the battery in water, acidic, alkaline or salty solutions, and protect the battery from rain.
- The battery should be fully charged immediately after each use of the machine, and then the machine power switch should be turned off.

NOTICE

Battery over-discharge (continued use of battery with level of less than 10%) or battery under-voltage caused by long-term non-charging (battery with level of less than 10% not charged for more than three days), resulting in battery capacity attenuation and failure, shall not be covered by the warranty.

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3 RESPONSIBILITIES OF RELEVANT PARTIES

3.1 OWNER'S (OR LESSOR'S) RESPONSIBILITIES

- The owner (or lessor) is obliged to help the user understand all the instructions in the manual.
- The owner (or lessor) is obliged to provide the latest manuals or replace missing or damaged labels. For the latest manuals of the machine, please contact Sinoboom or its authorized agents.
- The owner (or lessor) is obliged to comply with local regulatory requirements related to the use of the machine.

3.2 EMPLOYER'S RESPONSIBILITIES

- The employer is obliged to issue an operator license for the user.
- The employer is obliged to ensure that the user is healthy and has good judgment, sense of cooperation and psychological quality.
- The employer is obliged to ensure that signalmen have good visual and auditory judgment, master standard command signals and send clear and accurate signals, and have sufficient experience to identify hazards and inform operators to avoid hazards in time.
- The employer is obliged to clarify the corresponding safety responsibilities to each operator and require them to report unsafe factors to the supervisor timely.

3.3 TRAINER'S RESPONSIBILITIES

- The trainer must be accredited by Sinoboom as who has received comprehensive knowledge training on the machine, and has the required competencies related to machine repair and maintenance.
- The trainer must conduct training in an open area

free of hazards until the trainees acquire the ability to safely control and operate the machine.

3.4 USER'S RESPONSIBILITIES

- The user must be properly trained on MEWP and authorized.
- The user must carefully read and fully understand this manual and the decals on the machine.
- The user must report to the owner (lessor) all anomalies that may cause the machine to work abnormally or have potential dangers, and if possible, correct the abnormal situation timely while ensuring safety.
- The user must be fully aware of the content and procedures of the operation item.
- The user must be familiar with and comply with signal instructions and operation requirements in emergency situations.
- The user must observe the presence of dangerous situations and report the hazard reminder to other operators and watchouts in time. Such as high-voltage lines, unrelated personnel, and unfavorable ground conditions.
- The user must stop using the machine in case of unfavorable operation or dangerous conditions.

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4 TECHNICAL PARAMETERS

4.1 MACHINE SPECIFICATIONS

Table 4-1 TB20J Plus specifications

ITEM	TB20J Plus (METRIC)	TB660J Plus (IMPERIAL)
Product Category		
Power type	Diesel engine-powered	
Outrigger type	Oscillating outrigger	
DIMENSION		
Max. platform height	20m	65ft 7in
Max. working height	22m	72ft 2in
Max. horizontal reach (restricted/unrestricted)	14.6m/16.1m	47ft 11in/52ft 10in
Max. horizontal working envelope (restricted/unrestricted)	15.2m/16.7m	49ft 10in/54ft 9in
Overall length (stowed)	9.99m	32ft 9in
Overall length (transport)	8.12m	26ft 8in
Overall width (stowed)	2.49m	8ft 2in
Overall width (transport)	2.49m	8ft 2in
Overall height (stowed)	2.79m	9ft 2in
Overall height (transport)	2.77m	9ft 1in
Wheelbase	2.49m	8ft 2in
Ground clearance	0.46m	1ft 6in
Platform dimension (L×W×H)	Options 1.45m×0.85m×1.1m 1.83m×0.85m×1.1m 2.44m×0.91m×1.1m	Options 4ft 9in×2ft 9in×3ft 7in 6ft×2ft 9in×3ft 7in 8ft×3ft×3ft 7in
PERFORMANCE		
Rated platform load capacity (restricted/unrestricted)	454kg/300kg	1000lb/661lb
Max. number of allowed people on the platform (restricted/unrestricted)	3 persons/2 persons	
Drive speed (stowed)	0 ~ 4.8km/h	0 ~ 3mph
Drive speed (raised)	0 ~ 1.1km/h	0 ~ 0.68mph
Gradeability (4WD)	45%	
Turntable rotation (angle/continuity)	360°/continuous	
Platform rotation angle	160°	

Table 4-1 TB20J Plus specifications(Continued)

ITEM	TB20J Plus (METRIC)	TB660J Plus (IMPERIAL)
Max allowable tilt angle	5°	
Turning radius (inside/outside)	2.4m/5.55m	7ft 10in/18ft 3in
Turntable tail-swing	1.45m	4ft 9in
Tire (spec/type)	355/55D625 (foam-filled) 36×14-20 (solid)	
Max. operating noise level	82dB	
IP rating	IP65	
Max total vibration value of the platform	2.5m/s²	
Max root-mean-square value of the weighted acceleration of the entire machine	0.5m/s²	
POWER		
Drive×steer	4WD×2WS	
Engine (power/rpm/spec/brand/emission standard)	43kW/2500rpm/QSF2.8t3NA60/Cummins/China T3 36.4kW/2600rpm/D2.9 L4/Deutz/EU T5 36.4kW/2600rpm/D2.9 L4 T4f/Deutz/EPA T4 55.4kW/2400rpm/TD2011 L04i/Deutz T3 36.8kW/2500rpm/WP3.2/Weichai/China T4 36.8kW/2200rpm/YCF3050/Yuchai T4	
Hydraulic tank capacity	180L	39.6gal (UK)/47.6gal (US)
Oil capacity of hydraulic tank	150L	33.0gal (UK)/39.6gal (US)
Diesel tank capacity	160L	35.2gal (UK)/42.3gal (US)
Hydraulic system pressure	28MPa	4061psi
Battery (voltage, capacity)	12V, 220Ah	
System voltage	12VDC	
Control voltage	12VDC	
WEIGHT		
Gross weight	11900kg	26235lb
GROUND BEARING DATA		
Max. tire load	6740kg	14859lb
Pressure against ground	674kPa	97.8psi
ENVIRONMENT		
Max. allowable side force (restricted/unrestricted)	400N	90lbf
Max. allowable wind speed	12.5m/s	28mph
Max. allowable altitude	1000m	3280ft
Allowable ambient temperature	-10°C ~ 40°C	14°F ~ 104°F

Table 4-1 TB20J Plus specifications(Continued)

ITEM	TB20J Plus (METRIC)	TB660J Plus (IMPERIAL)
Max. allowable relative humidity	90%	
Storage environment	Stored at -20°C to 50°C (-4°F to 122°F) in a well-ventilated environment with 90% relative humidity (20°C [68°F]), and away from rain, sun, corrosive gas, inflammables and explosives.	

Note:

- a) The platform height plus the operator height (taken as 2m [6ft 7in]) is the working height.
- b) The maximum horizontal reach plus the arm length of the operator (taken as 0.6m [1ft 11in]) is the maximum horizontal working envelope.
- c) The ground bearing data is approximate, without considering different options, thus it is applicable only in adequately safe conditions.
- d) In different areas, hydraulic oil, engine oil, coolant, fuel and lubricant should be added in accordance with the environmental temperature.
- e) In cold weather, auxiliary devices are needed to start the machine.
- f) Rated platform load capacity refers to the maximum allowable load on the platform, including the weight of persons, materials, tools, accessories and other objects.

4.2 FUNCTION SPEED

Table 4-2

ITEM	TIME
Raise main boom	65 ~ 75s
Lower main boom	65 ~ 75s
Rotate turntable (360°)-stowed	78 ~ 86s
Rotate turntable (360°)-fully extended	139 ~ 179s
Extend main boom	58 ~ 66s
Retract main boom	53 ~ 62s
Rotate platform (160°)	18 ~ 22s
Level platform upward	50 ~ 60s
Level platform downward	40 ~ 50s
Raise jib	32 ~ 38s
Lower jib	22 ~ 28s
Max drive speed (30m [98.4ft])-stowed	20 ~ 25s
Max drive speed (30m [98.4 ft])-working	88 ~ 108s

Table 4-2 (Continued)

ITEM	TIME
Brake distance at maximum drive speed	0.8 ~ 1.2m (2.62 ~ 3.9ft)

- a) The function speed depends on the start and end point of the movement rather than the controls/ switches.
- b) The test results of drive speed vary with tires of different specifications.
- c) All the speed tests should be conducted from the platform controller. The test results will differ if tested from the ground controller.
- d) All the tests should be conducted with the hydraulic oil temperature higher than 50 ~ 60°C (122 ~ 140°F). If the hydraulic oil temperature is too low, the test results will be affected.

Test requirements:

Raise/lower main boom : With the main boom fully retracted, raise the main boom from the lowest to the highest and lower the main boom from the highest to the lowest for two times.

Rotate turntable : With the boom centered, rotate the turntable through two full cycles.

Extend/retract main boom : With the main boom fully raised, extend the main boom from fully retracted to fully extended position, and retract the main boom from fully extended to fully retracted position. Test twice.

Rotate platform : With the platform horizontal, rotate the platform from the leftmost to the rightmost, and rotate the platform from the rightmost to the leftmost. Test twice.

Raise/lower jib : With the platform horizontal, raise the jib boom from the lowest to the highest, and lower the jib boom from the highest to the lowest. Test twice.

Drive-stowed : With the machine on level surface, switch to high engine speed and high drive speed, and push the drive handle to maximum travel distance to drive forward and reverse for 30m respectively. Test twice.

Drive-working : With the machine on level surface, switch to high engine speed, and push the drive handle to maximum travel distance to drive forward and reverse for 30m respectively. Test twice.

Brake distance : With the machine on level surface, switch to high engine speed, and push the drive handle to maximum travel distance.

5 PRE-OPERATION INSPECTION

Before each start of work, restart of work and change of user, and after each repair, the pre-operation inspection must be performed, and each inspection item must be carefully performed according to the requirements of this section.

5.1 MACHINE COMPONENTS

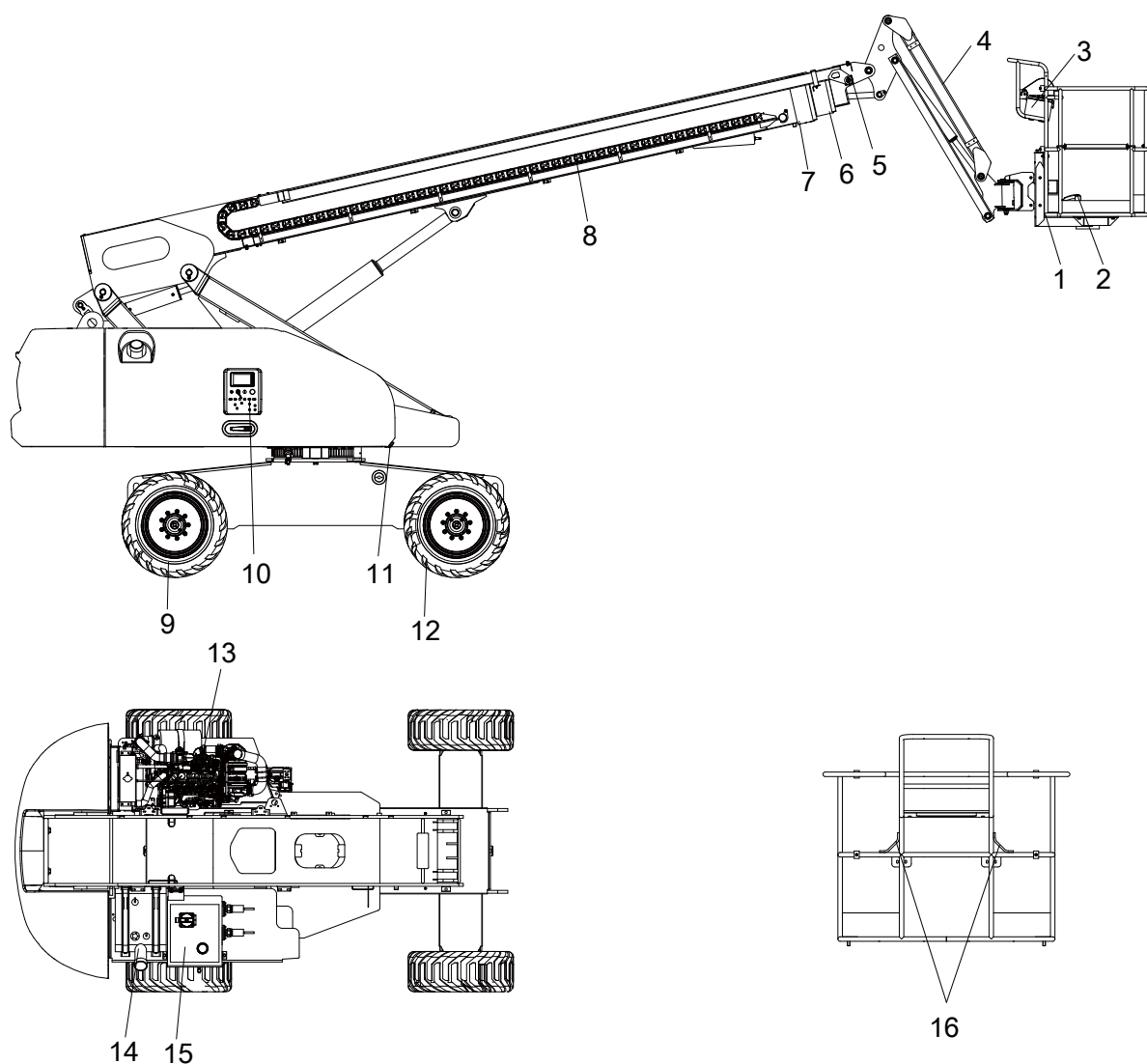


Fig 1

Table 5-1

1. Platform	7. Base boom	13. Engine
2. Foot switch	8. Cable track	14. Fuel tank
3. Platform controller	9. Front wheel (steering wheel)	15. Hydraulic tank
4. Jib boom (if equipped)	10. Ground controller	16. Lashing point
5. Second telescopic boom	11. Main power switch	
6. First telescopic boom	12. Rear wheel (non-steering wheel)	

5.2 MACHINE POSITIONS

The machine can be set in stowed, transport, operating and non-operating positions. Each position is described in detail below:

- **Stowed position:** The boom tube is fully retracted and lowered.
- **Transport position:** The boom tube is horizontal and fully retracted, and the jib boom is fully lowered.
- **Operating position:** The main boom is elevated to more than 15° above horizontal, or the boom tube extends more than 1.2m (3.9ft).
- **Non-operating position:** The main boom is elevated to no more than 15° above horizontal, or the boom tube extends no more than 1.2m (3.9ft).

5.3 PRE-START INSPECTION

WARNING

If the machine is found to be damaged, not working properly, or has any unauthorized changes that differ from the conditions before delivery, the machine should be stopped and marked immediately. Report the fault to the relevant maintenance personnel and do not operate the machine until safe operation can be guaranteed.

The pre-start inspection shall include the following:

1. **Cleanliness**—Check all surfaces of the machine for leaks (hydraulic oil, fuel, engine oil or battery electrolyte, etc.) or foreign objects.
2. **Structure**—Check whether the structure is depressed, damaged, cracked, seriously rusted, or severely corroded.
3. **Operation Manual and Maintenance Manual**—Ensure that the Operation Manual and Maintenance Manual are intact, easy to read, and stored in the manuals storage box on the platform.

4. **Decals and nameplate**—Ensure that all labels and nameplate are not missing and damaged, and are accurately located and visible.

WARNING

Do not operate the machine if any label or nameplate is missing or worn.

5. **Maintenance**—Ensure that the maintenance work has been completed in accordance with the maintenance inspection requirements specified in the Maintenance Manual.
6. **Battery**—Charge the battery as required. The electrolyte level, if adjustable, must be kept at an appropriate height.
7. **Fuel level (if equipped with an engine)**—Add appropriate fuel as needed.
8. **Engine oil level (if equipped with an engine)**—Make sure the oil level is between the “FULL” and “ADD” level of the oil dipstick and that the filler cap is tightened.
9. **Coolant level (if equipped with an water-cooled engine)**—Add coolant as needed.
10. **Hydraulic oil**—Check the hydraulic oil level. Add appropriate hydraulic oil as needed.
11. **Options/accessories**—If the machine is equipped with any options/accessories, consult this manual and the supplemental manuals for options/accessories for inspection, operation and maintenance instructions.
12. **Machine components**—Check the following components to ensure that they are correctly installed and firmly fixed without loose, missing or altered parts and visible damage, leakage or excessive wear, etc., and that all components are in their original positions and normal working states, in addition to checking other stated items.
 - 1) **Platform assembly and gate**—Ensure that the foot switch is working properly and has not been altered, closed or blocked; Ensure that the lanyard lashing points are safe and reliable, and each lashing point is only for one person; Make

sure the latches and hinges are in normal working states, that the platform gate can open and close properly without bends or damage, and that the surrounding area is free of obstacles. The gate should remain closed at all times, except for entering/exiting platform and loading/unloading materials;

- 2) Ground controller and platform controller—Ensure that all control switches are off, that joysticks are in the neutral position and can return to the neutral position after activated and released, and that all control markings are visible;
- 3) Platform rotating device;
- 4) Boom assembly;
- 5) Jib boom assembly;
- 6) Cable track system;
- 7) Turntable and turntable cover;
- 8) Engine, fuel tank and related components (if equipped with an engine);
- 9) Power motor and related components (if equipped with a power motor);
- 10) Turntable rotation device;
- 11) Rotation drive devices (motor, reducer, etc.);
- 12) Turntable bearings—Ensure that they are accurately lubricated and that no bolts between the bearing and the machine are loose or missing;
- 13) Turntable rotation pin (if equipped)—Ensure it works properly, and ensure that the turntable rotation pin can lock/unlock the turntable;
- 14) Tire assembly—Ensure that the tire assembly is firmly secured and wheel nuts are not loose or missing; check for worn tread, cuts, breakage or other abnormalities;
- 15) Travel drive devices (motor, reducer, hub, etc.);
- 16) Tire steering connecting rod and steering connecting disc;
- 17) Hydraulic cylinder, valve block, pump, oil tank, hoses, pipe joints and other hydraulic parts;
- 18) Electrical parts such as limit switches and cable harnesses.

NOTICE

Never forget to inspect the platform floor, which may reveal conditions that could result in personal injury or machine damage.

5.4 FUNCTIONAL TEST

Before performing the functional test:

- Choose a solid, flat and horizontal test area.
- Make sure there are no obstructions in the test area.



WARNING

For telescopic boom with three or more segments, when checking the extending/retracting function of the boom, ensure that all boom segments extend/retract together at the same speed. In case of any abnormality, there may be a delay in movement and loose wire ropes. Please immediately lower the platform to the stowed position, turn off the machine, and have the wire rope inspected and repaired by a qualified service technician.



WARNING

If any switch/handle returns to the neutral position and the corresponding movement does not stop, remove the foot from the foot switch or pull out the emergency stop button to stop the machine.

NOTICE

- *When the emergency power is in use, do not perform two or more functions at the same time, because certain function operation may have no response due to small flow in the emergency motor or pump.*
- *The emergency power switch can only be used for a short time (to fully lower and retract the platform from the maximum angle and maximum length) when the main power source is not working, because long-time operation may bring damage to the motor.*

Follow these steps to perform the functional test:

1. With no load applied on the platform, turn the ground/platform control selector switch on the ground controller to the ground control position, pull out the emergency stop button on the ground controller, and perform the following tests from the ground controller:
 - 1) Make sure that the relevant indicator lights on the display are on and that no error or alarm message is displayed during the entire functional test.
 - 2) Make sure that when the emergency stop button on the ground controller is pressed, the controller will be powered off, the machine cannot be started and all functions cannot work.
 - 3) Make sure that the horn sounds properly when the horn button is pressed.

- 4) Activate the engine start switch, and the engine should start smoothly without abnormal noise (This test is required if the machine is equipped with an engine).
 - 5) Activate any action switch without activating the enable switch, and the corresponding action cannot operate.
 - 6) Activate the enable switch and any action switch at the same time, and the corresponding action shall operate normally.
 - 7) With the main power source turned off, activate the emergency power switch and any boom action switch at the same time, and the corresponding action shall operate normally. After that, deactivate the emergency power and restart the engine.
2. Turn the ground/platform control selector switch on the ground controller to the platform control position, pull out the emergency stop button on the ground controller and platform controller, and perform the following tests from the platform controller:
- 1) Make sure that when the emergency stop button on the platform controller is pressed, the platform controller shall be powered off and all functions on the platform controller cannot work.
 - 2) Make sure that the horn sounds properly when the horn button is pressed.
 - 3) Activate the engine start switch, and the engine should start smoothly without abnormal noise (This test is required if the machine is equipped with an engine).
 - 4) Activate any action switch/handle without depressing the foot switch, and the corresponding action cannot operate.
 - 5) Depressing the foot switch and activate any action switch/handle at the same time, and the corresponding action shall operate normally. Move the switch/handle to the neutral position after one action is performed, and the corresponding action should be stopped reliably and safely.

Note: When the travel function handle is released, the brake must be able to hold the machine on any slope within the maximum climbing angle reliably without sliding.

- 6) Move any action switch/handle 7s after the foot switch is depressed, and the corresponding action cannot operate and the buzzer will sound.
- 7) When the boom rotates beyond the rear wheels, the rear position indicator light should flash and the travel function should be turned off. After pressing the rear position travel drive switch, the rear position indicator light shall be solid on, and the travel function shall be reactivated.

WARNING

At this time, the direction of travel and steering of the machine shall be opposite to the indicated direction. Please operate the machine with caution!

- 8) With the machine in non-operating position, push upward the high/low drive speed selector switch, and the machine will start to run at high speed; push the travel control handle to full drive position, and the machine will travel at the maximum travel speed.
- 9) With the machine in operating position, push upward the high/low drive speed selector switch, and the machine will start to run at low speed; push the travel control handle to full drive position, and the machine will travel at low speed.
- 10) When the machine travels to a slope with the grade greater than or equal to the maximum allowable tilt angle of the machine and smaller than or equal to the maximum allowable climbing angle of the machine, the chassis tilt indicator icon will be on, and the tilt alarm will be triggered.
- 11) Without activating the main power source, depress the foot switch, and activate the emergency power button and any boom action switch at the same time, and the corresponding action shall operate normally. After that, deactivate the emergency power.

6 CONTROLLERS AND INDICATORS

This chapter provides the brief introduction of switches, handles and displays on the ground controller and platform controller. Refer to the **Operation Instructions** section for the detailed description.

6.1 GROUND CONTROLLER (EQUIPPED WITH DEUTZ ENGINE)

NOTICE

The manufacturer does not have direct control over the application and operation of the machine. Users and operators are responsible for complying with the applicable safety specifications.

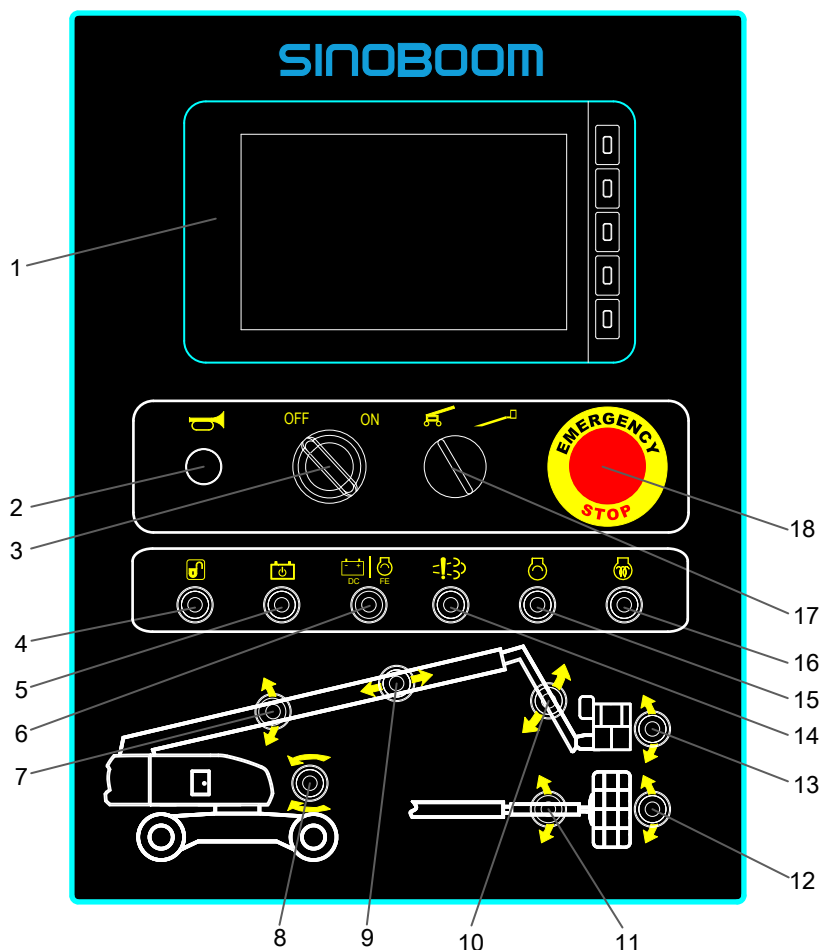


Fig 1

Table 6-1

No.	Indication	Description
1	Ground display	Provide machine working states, engine states, fuel/battery level, alarm information, fault codes & query, and other information.
2	Horn	Press the button, and the horn will sound.
3	Key switch	Turn the switch to ON position, the machine will be powered on; turn the switch to OFF position, the machine will be powered off.
4	Enable switch	Move and hold the switch, and all functions will be enabled to operate.
5	Emergency power switch	Provide emergency power in case of main power source failure.
6	DC/FE mode selector switch (if equipped)	Move the switch to the left, the DC mode will be active; move the switch to the right, the FE mode will be active.
7	Main boom luffing switch	Control main boom luffing.
8	Turntable rotation switch	Control turntable rotation.
9	Main boom telescoping switch	Control main boom telescoping.
10	Jib boom luffing switch (if equipped)	Control jib boom luffing.
11	Jib boom rotation switch (if equipped)	Control jib boom rotation.
12	Platform rotating switch	Control platform rotation.
13	Platform leveling switch	Adjust platform levelness while traveling up/down the slope.
14	After-treatment regeneration request switch (if equipped)	Move the switch, and the engine after-treatment device will enter the regeneration state.
15	Engine start switch	Flip the switch, and the engine will be started.
16	Glow plug switch (if equipped)	Move and hold the switch 6 ~ 10s, and the engine will take in air for preheating.
17	Ground/platform control selector switch	Turn the switch to the left to Ground control position, and all functions will be operative only at the ground controller, while the platform controller will not work; turn the switch to the right to Platform control position, and all functions will be operative only at the platform controller, while the ground controller will not work.
18	Emergency stop button	Pull out the button to ON position, and the machine will start normally; push the button to OFF position, the controller will be powered off, the machine cannot start and all functions will be inoperative.

6.2 GROUND CONTROLLER (EQUIPPED WITH CUMMINS, WEI- CHAI OR YUCHAI ENGINES)

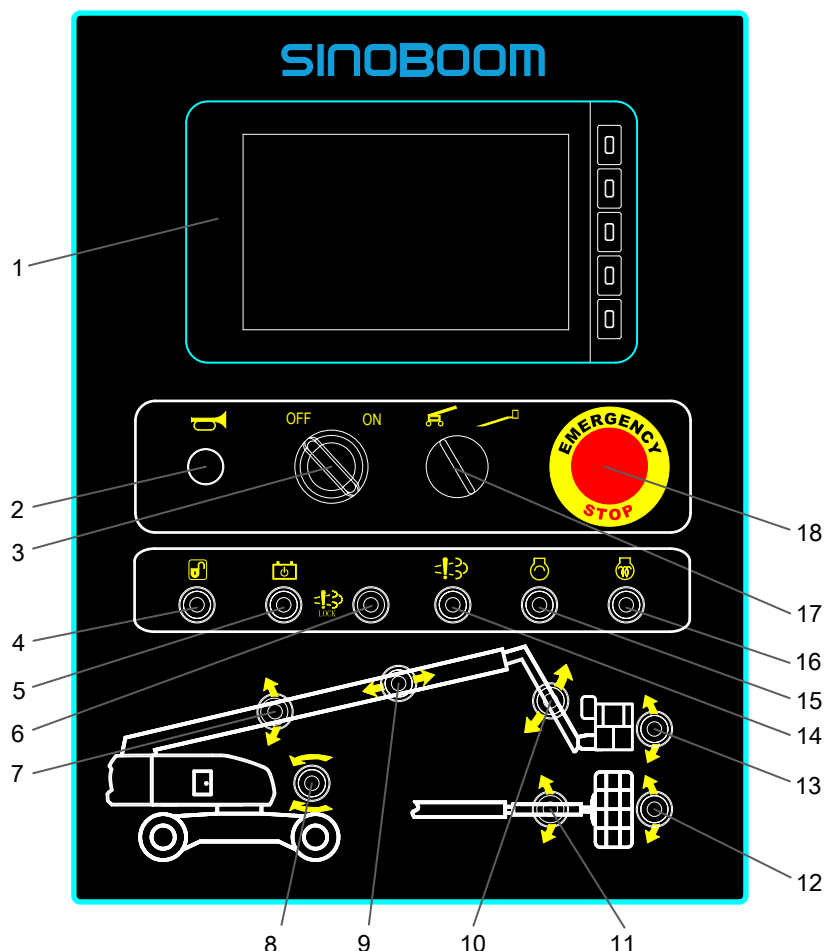


Fig 2

Table 6-2

No.	Indication	Description
1	Ground display	Provide machine working states, engine states, fuel/battery level, alarm information, fault codes & query, and other information.
2	Horn	Press the button, and the horn will sound.
3	Key switch	Turn the switch to ON position, the machine will be powered on; turn the switch to OFF position, the machine will be powered off.
4	Enable switch	Move and hold the switch, and all functions will be enabled to operate.
5	Emergency power switch	To provide emergency power in case of main power source failure.

Table 6-2 (Continued)

No.	Indication	Description
6	After-treatment regeneration disable switch (if equipped)	Move the switch, and the engine cannot enter the regeneration state.
7	Main boom luffing switch	Control main boom luffing.
8	Turntable rotation switch	Control turntable rotation.
9	Main boom telescoping switch	Control main boom telescoping.
10	Jib boom luffing switch (if equipped)	Control jib boom luffing.
11	Jib boom rotation switch (if equipped)	Control jib boom rotation.
12	Platform rotating switch	Control platform rotation.
13	Platform leveling switch	Adjust platform levelness while traveling up/down the slope.
14	After-treatment regeneration request switch (if equipped)	With the after-treatment regeneration disable switch turned off, flip this switch, and the engine after-treatment device will enter regeneration state.
15	Engine start switch	Flip the switch, and the engine will be started.
16	Glow plug switch (if equipped)	Move and hold the switch 6 ~ 10s, and the engine will take in air for preheating.
17	Ground/platform control selector switch	Turn the switch to the left to Ground control position, and all functions will be operative only at the ground controller, while the platform controller will not work; turn the switch to the right to Platform control position, and all functions will be operative only at the platform controller, while the ground controller will not work.
18	Emergency stop button	Pull out the button to ON position, and the machine will start normally; push the button to OFF position, the controller will be powered off, the machine cannot start and all functions will be inoperative.

6.3 TURNABLE DISPLAY

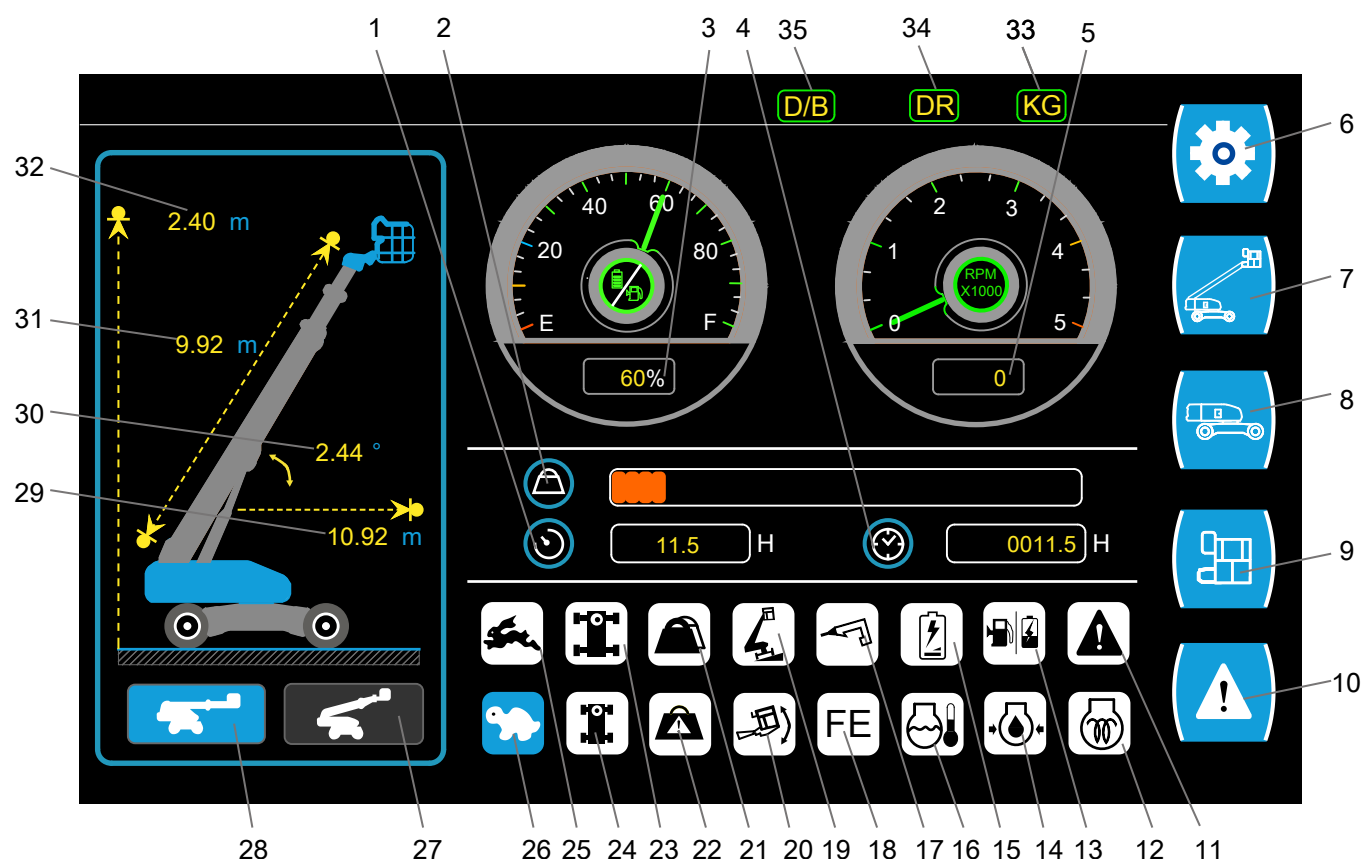


Fig 3 Ground controller display

Table 6-3

No.	Indication	Description
1	Current working hours	To display the machine's current working hours.
2	Platform load	To display the load weight on the platform.
3	Fuel/battery level indicator	To display the remaining fuel oil/battery level in percentage.
4	Accumulated working hours	To display the machine's accumulated working hours.
5	Tachometer	To display the current engine speed.
6	Setup menu	Press the key to the right of the icon to enter the setup interface for language and debugging setting.
7	Machine info	Press the key to the right of the icon to enter the machine information interface for time setting, and sensor, detection switch, proportional valve and engine information query.
8	Turntable info	Press the key to the right of the icon to enter turntable information interface to check the input state of switches on the ground controller panel.
9	Platform info	Press the key to the right of the icon to enter platform information interface to check the input and output states of switches on the platform controller panel and the handles state on the platform controller.

Table 6-3 (Continued)

No.	Indication	Description
10	Alarm message	Press the key to the right of the icon to enter alarm message interface to check the system alarm or fault state.
11	Fault alarm indicator	This icon lights up to indicate a system failure.
12	Glow plug indicator	This icon lights up to indicate that the engine is taking in air for preheating.
13	Low fuel/battery level indicator	This icon lights up to indicate low fuel/battery level.
14	Engine oil pressure alarm indicator	This icon lights up to indicate that the engine oil pressure is too low.
15	Charging indicator	This icon lights up to indicate that the machine is charging.
16	Water temp alarm indicator	This icon lights up to indicate that the engine water temperature is too high.
17	Hydraulic generator/inverter indicator ON	This icon lights up to indicate that the hydraulic generator/inverter is turned on.
18	FE mode indicator	This icon lights up to indicate that the machine is in FE mode.
19	Chassis tilt indicator	This icon lights up to indicate that the chassis tilt angle exceeds the maximum allowable tilt angle.
20	Platform tilt alarm indicator	This icon lights up to indicate that the platform is tilted.
21	Heavy load indicator	This icon lights up to indicate that the load on the platform exceeds the light load.
22	Overload alarm indicator	This icon lights up to indicate that the load on the platform exceeds its rated load.
23	Fully-extended axle indicator	This icon lights up to indicate that the outrigger telescopic axle has been fully extended.
24	Fully-retracted axle indicator	This icon lights up to indicate that the outrigger telescopic axle has been fully retracted.
25	High engine speed indicator	This icon lights up to indicate that the engine is running at high speed.
26	Low engine speed	This icon lights up to indicate that the engine is running at low speed.
27	Operating position	This icon lights up to indicate that the machine is in operating position.
28	Non-operating position	This icon lights up to indicate that the machine is in non-operating position.
29	Boom horizontal reach	To display the horizontal reach from the platform outer edge to the rotation center.
30	Boom's angle relative to the horizontal	To display the boom's angle relative to the horizontal, with the angle above the horizontal as positive value, and the angle below the horizontal as negative value.
31	Boom length	To display the current boom length.
32	Platform height	To display the current platform height.

Table 6-3 (Continued)

No.	Indication	Description
33	KG	This icon lights up to indicate that many movements of the machine in operating position are restricted when the platform is overloaded.
34	DR	This icon lights up to indicate that traveling movement is restricted when the machine is in operating position.
35	D/B	This icon lights up to indicate that traveling and boom movements can be performed simultaneously.

6.4 PLATFORM CONTROLLER

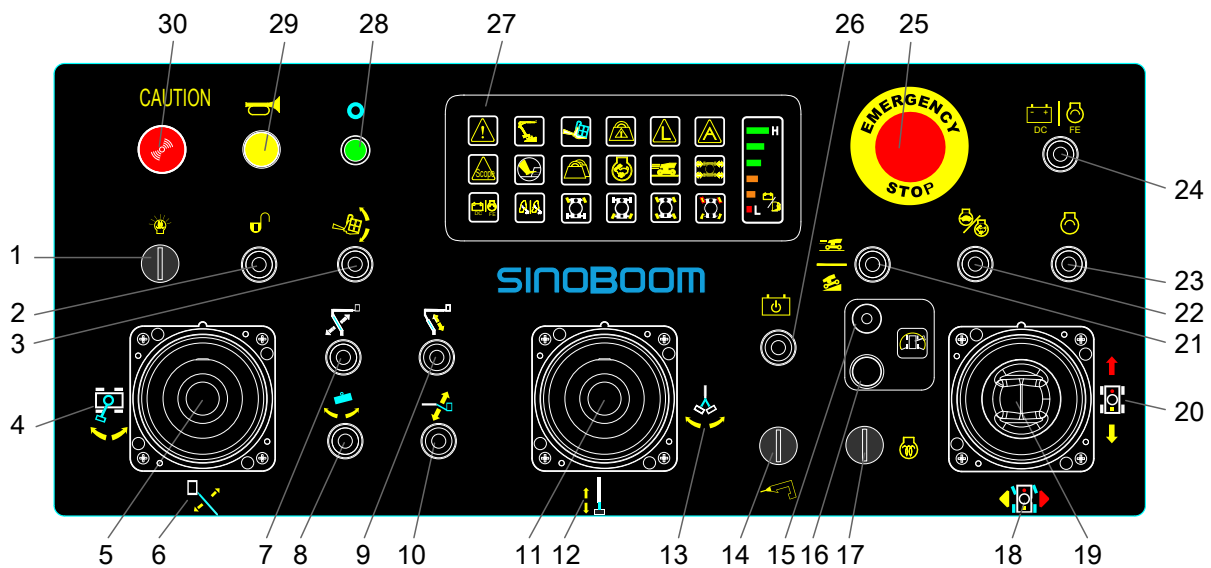


Fig 4 Platform Controller

Table 6-4

No.	Indication	Description
1	Working lamp switch (if equipped)	To turn on/off the working lamp.
2	Release switch (if equipped)	After the anti-pinch function is triggered, flip this switch to continue the override operation.
3	Platform leveling switch	To adjust platform levelness while traveling up/down the slope.
4	Turntable rotation control orientation	To provide indication for turntable rotation control orientation.
5	Main boom luffing/turntable rotation control handle	Push the handle to the left/right to rotate the turntable clockwise/anti-clockwise.
		Push the handle forward/backward to raise/lower the main boom.
6	Main boom luffing control orientation	To provide indication for main boom luffing control orientation.
7	Not used	/

Table 6-4 (Continued)

No.	Indication	Description
8	Platform rotating switch	To control platform rotation.
9	Not used	/
10	Jib boom luffing switch (if equipped)	To control jib boom luffing
11	Main boom telescoping/jib boom rotation (if equipped) control handle	Push the handle to the left/right to rotate the jib boom clockwise/anti-clockwise.
		Push the handle forward/backward to extend/retract the main boom.
12	Main boom telescoping control orientation	To provide indication for main boom telescoping control orientation.
13	Jib boom rotation control orientation (if equipped)	To provide indication for jib boom rotation control orientation.
14	Hydraulic generator/inverter switch (if equipped)	To turn on/off the hydraulic generator/inverter.
15	Rear position indicator	This indicator flashes to indicate that the boom moves beyond the rear wheel.
16	Rear position travel switch	Press the switch when the rear position indicator is flashing, and the travel function will resume. Please note that, in such case, the traveling and steering direction of the machine is opposite to the indicated direction.
17	Glow plug switch (if equipped)	Move and hold the switch 6 ~ 10s, and the engine will take in air for preheating.
18	Steering control orientation	Provide indication for wheel steering control orientation.
19	Travel/steer control handle	Push the handle forward/backward to drive the machine forward/backward;
		Press the left/right button of the handle to control the wheel to steer left/right.
20	Travel control orientation	Provide indication for travel control orientation.
21	High/low travel speed selector switch	Switch between high/low travel speed.
22	High/low engine speed selector switch	Switch between high/low engine speed.
23	Engine start switch	Flip the switch, and the engine will be started.
24	DC/FE mode selector switch (if equipped)	Move the switch to the left, the DC mode will be active; move the switch to the right, the FE mode will be active.
25	Emergency stop button	Pull out the button to ON position, and the machine will start normally; push the button to OFF position, the controller will be powered off, the machine cannot start and all functions will be inoperative.
26	Emergency power switch	To provide emergency power in case of main power source failure.
27	Platform Display	To display the current fuel level/battery level and faults.
28	Power indicator	This indicator lights up to indicate that the platform controller has normal power supply.

Table 6-4 (Continued)

No.	Indication	Description
29	Horn	Press the button, and the horn will sound.
30	Buzzer	Under different circumstances, the buzzer issues sound and light alarms with different frequencies.

6.5 PLATFORM DISPLAY

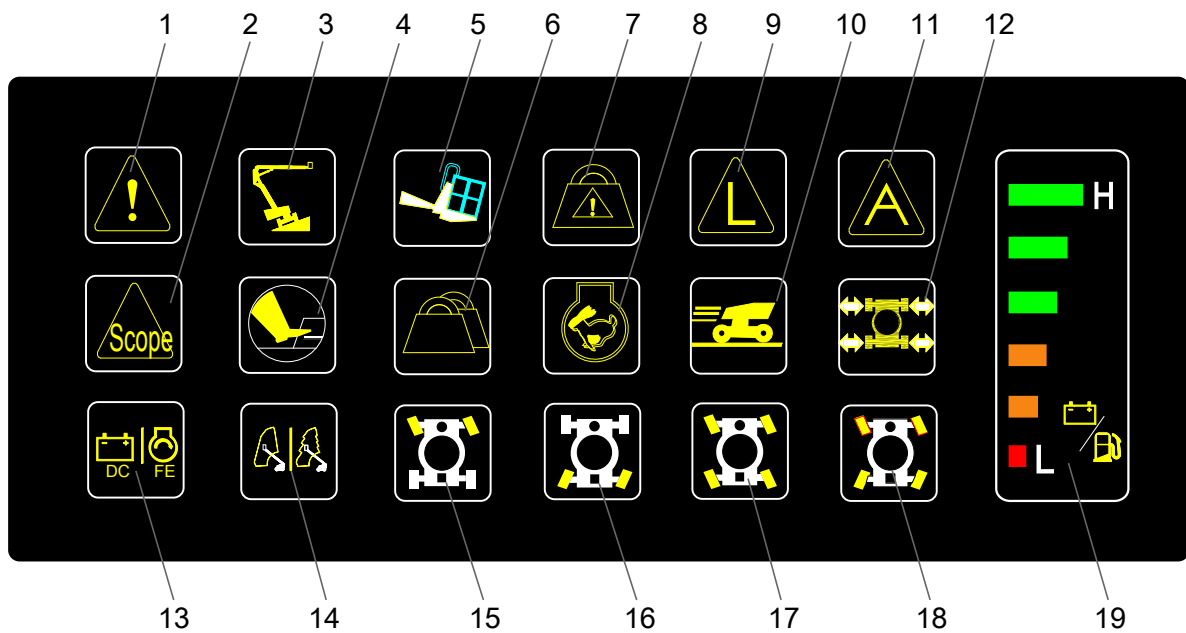


Fig 5 Platform controller display

Table 6-5

No.	Indication	Description
1	System fault indicator	This icon lights up to indicate low fuel level, low engine oil pressure, high engine water temperature, CAN bus error, or other faults.
2	Scope limiting indicator	This icon lights up to indicate that the boom is beyond the specified working envelope.
3	Chassis tilt indicator	This icon lights up to indicate that the chassis tilt angle exceeds the maximum allowable tilt angle.
4	Foot switch indicator	This icon lights up to indicate that the foot switch is depressed.
5	Platform tilt indicator	This icon lights up to indicate that the platform is tilted.
6	Heavy load indicator	This icon lights up to indicate that the load on the platform exceeds the light load.
7	Overload alarm indicator	This icon lights up to indicate that the load on the platform exceeds its rated load.
8	High engine speed indicator	This icon lights up to indicate that the engine starts to run at high speed.

Table 6-5 (Continued)

No.	Indication	Description
9	Length sensor fault indicator	This icon lights up to indicate length sensor faults.
10	High travel speed indicator	This icon lights up to indicate that the machine starts to travel at high speed.
11	Angle sensor fault indicator	This icon lights up to indicate angle sensor faults.
12	Outrigger retracting/extending indicator	This icon flashes to indicate that the outrigger is retracting/extending.
		This icon lights up to indicate that the outrigger is fully retracted/extended.
13	DC/FE mode indicator	This icon lights up to indicate that the FE mode is active (for machines with hybrid power only)
14	Main boom auto-control mode indicator	This icon lights up to indicate that the main boom enters auto-control mode.
15	Front wheel steering indicator	This icon lights up to indicate that the machine enters front wheel steering mode.
16	Rear wheel steering indicator	This icon lights up to indicate that the machine enters rear wheel steering mode.
17	Crab walk indicator	This icon lights up to indicate that the machine enters crab walk mode.
18	Four-wheel steering indicator	This icon lights up to indicate that the machine enters four-wheel steering mode.
19	Fuel/battery level indicator	To display the current fuel level/battery level.

7 OPERATION INSTRUCTIONS

7.1 GENERAL

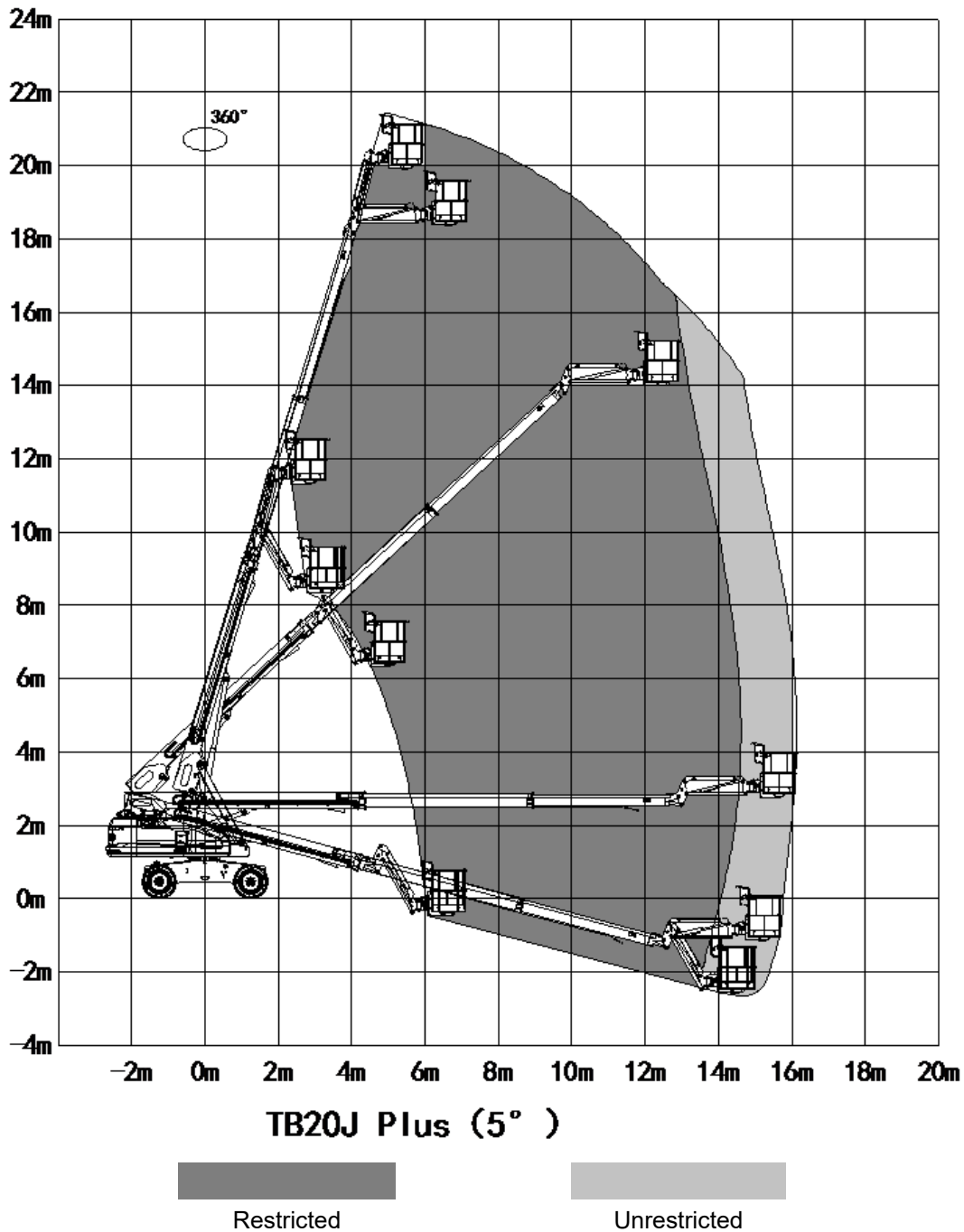
This mobile elevating work platform is used to transport tools to work locations and for performing tasks on the work platform. This machine has two controllers: ground controller and platform controller.

⚠ WARNING

- Unless in case of emergency, it is forbidden to perform operations from the ground if any person is still on the platform.
- If any switch/handle returns to the neutral position but the corresponding movement does not stop, remove the foot from the foot switch

or pull out the emergency stop button to stop the machine.

7.2 DIAGRAM OF WORKING ENVELOPE



7.3 STABILITY

The machine stability is based on two conditions: forward stability and backward stability. See the following figures and description for the positions of the least forward stability and the least backward stability.



WARNING

Do not overload the platform or operate the machine on tilted surface exceeding the maximum allowable tilt angle to prevent forward or backward tipping.



Fig 1 Position of least forward stability

1. Boom fully extended;
2. Boom kept horizontal;
3. Turntable rotated 90°;
4. The machine will tip over in the direction as indicated by the arrow if overloaded or operating on a tilted surface exceeding the maximum allowable tilt angle.

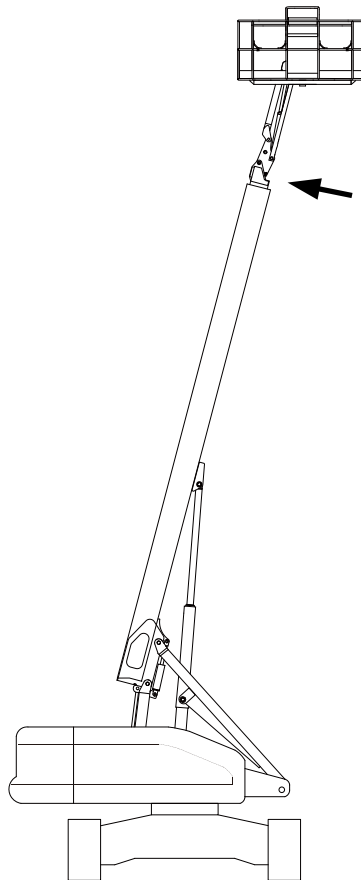


Fig 2 Position of least backward stability

1. Boom fully retracted;
2. Main boom fully elevated;
3. Jib fully elevated;
4. Turntable rotated 90°;
5. Platform rotated 90°;
6. The machine will tip over in the direction as indicated by the arrow if overloaded or operating on a tilted surface exceeding the maximum allowable tilt angle.

7.4 GRADEABILITY

Gradeability refers to the maximum allowable slope angle the machine can climb when it is on solid ground and has sufficient traction and the platform is stowed and carrying only one person. As the weight of the platform increases, the maximum allowable slope angle will be decreased.



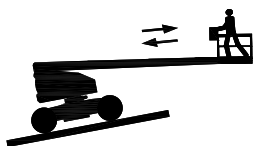
WARNING

Do not drive the machine on the slope exceeding the machine's maximum allowable climbing angle.

The gradeability (maximum climbing angle) include up-slope/downslope and side slope climbing ability. The up-slope/downslope climbing ability of this machine:

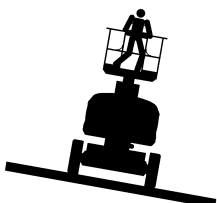


Downslope: 45%/24°



Upslope: 30%/17°

The side slope climbing ability of this machine:



Side slope: 25%/14°

7.5 ENGINE OPERATION (TOPIC)

Startup Sequence

Note: The initial start must always be done from the ground controller.

NOTICE

If the engine fails to get started immediately, do not keep starting the engine for too long, and try to start the engine again. If a restart still fails, allow the starter to cool down for 2–3min. If the engine still fails to get started after several attempts, please reference the engine manual.

Note: Before starting the engine, the operator should first turn on and hold the engine glow plug switch for 6 ~ 10s to let the engine take in air for preheating. Due to different ambient temperatures, the warm-up time will be different, and the engine can only be started after the engine warm-up icon goes out. (An electronically controlled engine can be preheated automatically)

1. Turn the ground/platform control selector switch on the ground controller to ground control position.
2. Pull out the emergency stop button on the ground controller to ON position.
3. Turn the key switch on the ground controller to the ON position.
4. Flip the engine start switch on the ground controller to start the engine (no more than 15s).

NOTICE

Before applying any load, allow the engine to run at low speed for 3min ~ 5min to warm up.

5. After the engine has been warmed up adequately, pull out the emergency stop button on the ground controller to OFF position and turn off the engine.
6. Turn the ground/platform control selector switch on the ground controller to platform control position.

7. Pull out the emergency stop button on the ground controller and platform controller to ON position.
8. Flip the engine start switch on the platform controller to start the engine (no more than 15s).

NOTICE

Do not start the engine when the foot switch is depressed.

Shutdown Sequence

NOTICE

If the machine is shut down unexpectedly due to engine failure, make sure to correct the failure before restarting the engine.

1. Remove all loads and set the machine in stowed position.
2. Let the engine run at low speed for 3min ~ 5min to further lower the internal temperature of the engine.
3. Press the emergency stop button on the ground controller and platform controller to the OFF position.
4. Turn the key switch on the ground controller to the OFF position.

7.6 EXHAUST AFTER-TREATMENT SYSTEM-IF EQUIPPED

The exhaust after-treatment (EAT) system is used to control the exhaust gas for engine. In order to ensure the normal operation of the system, make sure to perform regeneration process for the after-treatment device as required.

EAT Process

Before performing EAT process, make sure to:

- Stop all functional operation of the machine
 - Set the machine in stowed position
 - Evacuate all personnel from the platform
 - Run the engine at idle speed
 - Keep the coolant temperature above 60°C
 - Select the ground control position for the machine
1. When the machine needs EAT, a yellow warning prompt will appear on the EAT System Information interface, and the status indicator will flash.
 2. Move the machine to a suitable area.

3. Activate the regeneration function for the type of engine equipped, and then the EAT System Information interface will display a red warning prompt. The whole EAT process takes about 30min ~ 60min.
4. After completing the EAT process, the engine will run for about 5 minutes to cool itself and the EAT system.

Regeneration function activation instructions:

Yuchai/Wechai engine: With the after-treatment regeneration disable switch turned off, flip the after-treatment regeneration request switch, and the engine will enter active regeneration mode.

Deutz engine: Flip the after-treatment regeneration request switch, and the engine will enter parked regeneration mode.

Yanmar engine:

1. Move the after-treatment regeneration interlocking switch upward, and run the engine at low idle speed.
2. Move and hold the after-treatment regeneration request switch for 10s, and the after-treatment regeneration interface will be shown on the turntable display automatically, the ACK regeneration execu-

tion indicator light will be on , and the manual regeneration can be activated.

3. Release the after-treatment regeneration request switch, and the regeneration request indicator light

will be on , the ACK regeneration execution in-

dicator light will flash , and the manual regeneration will be activated and in standby state, waiting for confirmation.

4. Move and hold the after-treatment regeneration request switch for 3s again to confirm the regeneration operation.

5. The high exhaust temperature indicator light  and the ACK regeneration execution indicator light

 in solid ON state indicate that the regeneration is being performed.

Note: Only the high exhaust temperature indicator



light in solid ON state indicates that the engine is performing automatic after-treatment regeneration, which takes about 25-30mins. After the regeneration is completed, the high exhaust temperature indicator light will go out. (No movements will be affected during the automatic regeneration process)

Cancel EAT Process

NOTICE

If the machine is shut down unexpectedly due to engine failure, make sure to correct the failure before restarting the engine.

Cancel EAT process immediately if:

- Ground/platform control selector switch is turned from ground control position to platform control position.
- Any movement switch is turned on.
- Engine is powered off.

If EAT process is interrupted, make sure to restart EAT process afterwards.

EAT Failed

If EAT process is not completed within the specified time, a red warning message will be displayed on the EAT System Info interface, and the corresponding fault indicator light will light up. In such case, you need to contact the engine manufacturer to complete the EAT process.

hydraulic generator will be energized and start generating electricity.

7.8 TURNTABLE ROTATION



WARNING

Before performing turntable rotation, make sure that the boom is sufficiently distant from surrounding walls, obstacles, etc.

Perform operation from the ground:

1. Rotate the turntable clockwise: Move and hold the enable switch, pull down the turntable rotation switch, and the turntable will rotate clockwise.
2. Rotate the turntable counterclockwise: Move and hold the enable switch, push upward the turntable rotation switch, and the turntable will rotate counterclockwise.

Perform operation from the platform:

1. Rotate the turntable clockwise: Depress the foot switch, push the main boom luffing/turntable rotation control handle to the left, and the turntable will rotate clockwise.
2. Rotate the turntable counterclockwise: Depress the foot switch, push the main boom luffing/turntable rotation control handle to the right, and the turntable will rotate counterclockwise.

Note: When performing the operation from the platform, the rotation speed of the turntable is in direct proportion to the travel distance of the handle. The shorter the travel distance, the slower the speed.

7.7 HYDRAULIC GENERATOR (IF EQUIPPED)

1. Start the engine and wait for the engine to run at idle speed stably.
2. Stop all the movements of the machine, depress the foot switch and turn on the hydraulic generator switch, and the engine will automatically start to run at high speed, and after the engine runs at high speed stably for 5s, the solenoid valve of the

7.9 TRAVELING

WARNING

- The machine cannot travel with the boom positioned higher than the horizontal unless it is on a solid and flat surface without exceeding the maximum allowable climbing angle.
- It is forbidden to drive the machine on slopes, steps or arched surfaces that exceed the maximum allowable climbing angle of the machine.
- Before traveling, confirm the traveling control direction, and make sure the boom is above the rear-wheel drive axle. If the boom is above the front-wheel axle, the traveling and steering control directions will be opposite to the indicated directions.
- Extreme care must be taken when driving the machine in reverse or with the platform raised.
- When driving the machine in potentially dangerous situations, such as driving on slopes or in reverse, limit the travel distance of the handle to avoid dangerous situations due to fast driving.

Note: The travel speed is in direct proportion to the travel distance of the handle. The shorter the travel distance, the slower the speed.

Driving Forward and Reverse

1. Driving forward: Depress the foot switch and push the travel/steer control handle forward, and the machine will travel forward.
2. Driving backward: Depress the foot switch and push the travel/steer control handle backward, and the machine will travel backward.
3. When the boom is above the rear-wheel drive axle, the control direction of traveling and steering of the platform controller will be indicated by the red and yellow directional arrows on the chassis.
4. When the boom moves beyond the rear wheel, the rear position indicator will flash, and the travel function will be turned off. To restore the travel function: Press the rear position travel switch, the rear position indicator will turn on, and the travel function will resume. (At this time, the control direction of traveling and steering of the machine will be opposite to the red and yellow directional arrows on the chassis)

Steering While Traveling

1. Steer left: Depress the foot switch, push the travel/steer control handle forward and press the left

button on the top of the handle with your thumb, and the machine will steer left.

2. Steer right: Depress the foot switch, push the travel/steer control handle forward and press the right button on the top of the handle with your thumb, and the machine will steer right.

Traveling on Slopes

WARNING

It is forbidden to travel on slopes, steps or arched surfaces that exceed the maximum allowable climbing angle.

Before traveling on a slope, please find out and determine:

1. the machine's gradeability.
2. the slope grade. To determine the slope grade:
 - Prepare an appropriate carpenter's ruler, a straight piece of wood and a tape measure.
 - Measure the height (H) and length (L) of the slope.

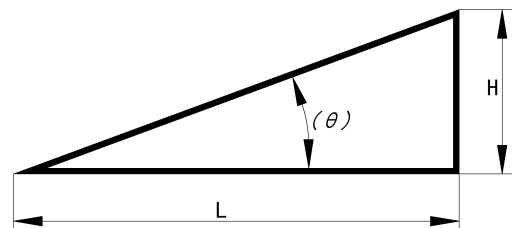


Fig 3

- Slope grade= $H/L \times 100\%$.

WARNING

Do not drive the machine on the maximum permissible slope for over 2min to prevent the tires from running suspended.

High/Low Travel Speed Switching

WARNING

- The machine, if tilted, must be driven at low speed.
- Before traveling at high speed, be sure to observe whether the surrounding environment is safe, to avoid colliding with obstructions or persons and other hazards.

NOTICE

Before switching to high travel speed mode, make sure the engine (if equipped) is running at high speed.

1. With the machine traveling in non-operating position, push upward the high/low drive speed selector switch, and the travel speed will be switched to high speed and the high drive speed indicator light will be on; push the travel control handle to full drive position, and the machine will travel at the maximum travel speed.

NOTICE

- *Before the machine traveling in non-operating position, if the high/low drive speed selector switch is left in high speed position, after the drive function is activated, the machine will start to run at high speed immediately.*
- *With the machine traveling in non-operating position, push upward the high/low drive speed selector switch, and the machine will start to run at high speed.*

2. With the machine traveling in non-operating position, push downward the high/low drive speed selector switch, and the travel speed will be switched to low speed and the high drive speed indicator light will be out.
3. With the machine in operating position, the machine can only travel at low speed.

7.10 BOOM MOVEMENTS

WARNING

Do not position the boom above the horizontal while driving the machine on surfaces exceeding the maximum allowable tilt angle.

Perform operation from the ground:

1. **Raise the main boom:** Move and hold the enable switch, push upward the main boom luffing switch, and the main boom will be raised.
2. **Lower the main boom:** Move and hold the enable switch, pull downward the main boom luffing switch, and the main boom will be lowered.
3. **Extend the main boom:** Move and hold the enable switch, push the main boom telescoping switch to the right, and the main boom will be extended.
4. **Retract the main boom:** Move and hold the enable switch, push the main boom telescoping switch to the left, and the main boom will be retracted.
5. **Raise the jib boom:** Move and hold the enable switch, push upward the jib boom luffing switch, and the jib boom will be raised. (if equipped)
6. **Lower the jib boom:** Move and hold the enable switch, pull downward the jib boom luffing switch, and the jib boom will be lowered. (if equipped)
7. **Rotate the jib boom clockwise:** Move and hold the enable switch, pull downward the jib boom rotation switch, and the jib boom will rotate clockwise. (if equipped)
8. **Rotate the jib boom counterclockwise:** Move and hold the enable switch, push upward the jib boom rotation switch, and the jib boom will rotate anti-clockwise. (if equipped)

Perform operation from the platform:

Note: When performing operation from the platform, the speed of main boom luffing and telescoping and jib boom rotating is in direct proportion to the travel distance of the handle. The shorter the travel distance, the slower the speed.

1. **Raise the main boom:** Depress the foot switch, push forward the main boom luffing/turntable rotation control handle, and the main boom will be raised.
2. **Lower the main boom:** Depress the foot switch, push backward the main boom luffing/turntable rotation control handle, and the main boom will be lowered.
3. **Extend the main boom:** Depress the foot switch, push backward the main boom telescoping/jib boom rotation control handle, and the main boom will be extended.
4. **Retract the main boom:** Depress the foot switch, push forward the main boom telescoping/jib boom rotation control handle, and the main boom will be retracted.
5. **Raise the jib boom:** Depress the foot switch, push upward the jib boom luffing switch, and the jib boom will be raised. (if equipped)
6. **Lower the jib boom:** Depress the foot switch, pull downward the jib boom luffing switch, and the jib boom will be lowered. (if equipped)
7. **Rotate the jib boom clockwise:** Depress the foot switch, push the main boom telescoping/jib boom rotation control handle to the left, and the jib boom will rotate clockwise. (if equipped)
8. **Rotate the jib boom counterclockwise:** Depress the foot switch, push the main boom telescoping/jib boom rotation control handle to the right, and the jib boom will rotate counter-clockwise. (if equipped)

boom rotation control handle to the right, and the jib boom will rotate counterclockwise. (if equipped)

foot switch, push the platform rotation switch to the right, and the platform will rotate anti-clockwise.

7.11 PLATFORM MOVEMENTS



WARNING

The platform leveling function can only be used to slightly adjust the platform levelness in situations such as traveling up/down slopes. Improper use may cause loads/people to move or fall.

Perform operation from the ground:

1. **Level the platform upward:** Move and hold the enable switch, push upward the platform leveling switch, and the platform will be leveled upward.
2. **Level the platform downward:** Move and hold the enable switch, pull downward the platform leveling switch, and the platform will be leveled downward.
3. **Rotate the platform clockwise:** Move and hold the enable switch, pull downward the platform rotation switch, and the platform will rotate clockwise.
4. **Rotate the platform anti-clockwise:** Move and hold the enable switch, push upward the platform rotation switch, and the platform will rotate anti-clockwise.

Perform operation from the platform:

1. **Level the platform upward:** Depress the foot switch, push upward the platform leveling switch, and the platform will be leveled upward.
2. **Level the platform downward:** Depress the foot switch, pull downward the platform leveling switch, and the platform will be leveled downward.
3. **Rotate the platform clockwise:** Depress the foot switch, push the platform rotation switch to the left, and the platform will rotate clockwise.
4. **Rotate the platform anti-clockwise:** Depress the

7.12 AUXILIARY POWER

NOTICE

- When the emergency power is in use, do not perform two or more functions at the same time, because certain function operation may have no response due to small flow in the emergency motor or pump.
- The emergency power switch can only be used for a short time (to fully lower and retract the platform from the maximum angle and maximum length) when the main power source is not working, because long-time operation may bring damage to the motor.

In the event of main power source failure, the auxiliary power can be used to perform the desired function operation.

Perform operation from the ground:

Move and hold the emergency power switch, activate the desired movement switch to perform the required function operation.

Perform operation from the platform:

Depress the foot switch, move and hold the emergency power switch, and activate the desired movement switch to perform the required function operation.

7.13 SHUTDOWN AND PARKING

1. Park the machine on a solid, flat, and level surface, and make sure the area is adequately protected.
2. Make sure the boom is fully retracted and positioned above the rear-wheel drive axle, and make sure all panels and gates are closed and secured.
3. Remove all loads on the platform.
4. If equipped with an engine, idle the engine for 3min ~ 5min to reduce its internal temperature.
5. Press the emergency stop button on the ground controller and platform controller, turn the key switch to the OFF position and remove the key.
6. Cover the platform controller protective cover to protect the platform controller, handles, switches, and panels from harsh environments.
7. If the machine is to be left unused for a long time, press the main power switch.

7.14 TRANSPORTATION AND LIFTING

The mobile elevating work platform is a non-road vehicle and is not licensed for on-road use, so this machine needs to be transported and transferred by road, railway, waterway, etc.



WARNING

Only qualified professionals can drive the machine onto or from the transport vehicle.

Before transporting and lifting the machine:

1. Find out the total weight of the machine (see machine nameplate or **Technical Parameters** section of this manual) and select appropriate lifting equipment, rigging and transport vehicle.
2. Make sure the boom is stowed, that the turntable is locked (if equipped with a rotation pin, that the rotation pin is locked), that there are no loose or unfixed parts on the machine, and that there are no people or any tools on the platform.

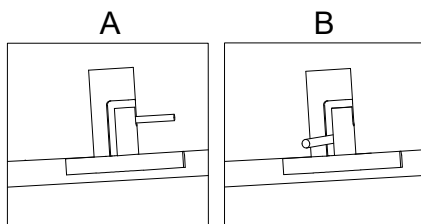


Fig 4

A: The turntable rotation pin is not locked, and the turntable can rotate

B: The turntable rotation pin is locked, and the turntable cannot rotate

3. Ensure that the machine lifting points/rigging lashing points and their attached structures are intact and that the belt or rope to be used has sufficient load strength.
4. Before loading/unloading the machine, ensure that the transport vehicle is parked on level ground and that the ramp used when driving the machine onto the trailer does not exceed the maximum climbing angle of the machine.
5. When loading/unloading the machine, the transport vehicle must be secured to prevent it from moving.
6. The wheels should be locked after the machine is loaded to prevent the machine from moving.
7. Before releasing the brake, the machine must be parked on a horizontal surface or secured.
8. The machine can only be lifted from the specific position with a forklift or crane with sufficient lifting capacity. Care should be taken to prevent the machine from colliding with surrounding objects.

Transportation

1. Adjust the machine to the transport position.
2. Turn the key switch on the ground controller to OFF position and remove the key.
3. Firmly secure the chassis on the transport vehicle and take appropriate safety protection measures. Use at least 4 ropes or belts to secure the chassis and at least 1 rope or belt to secure the platform.
4. Adjust the rigging appropriately to prevent damage to the rope or belt.
5. To protect the boom, platform components and electrical and hydraulic components, do not apply excessive downward pulling force to the ropes or belts used to secure the platform. A foam layer can be placed under the platform and the bottom of the platform should be suspended.

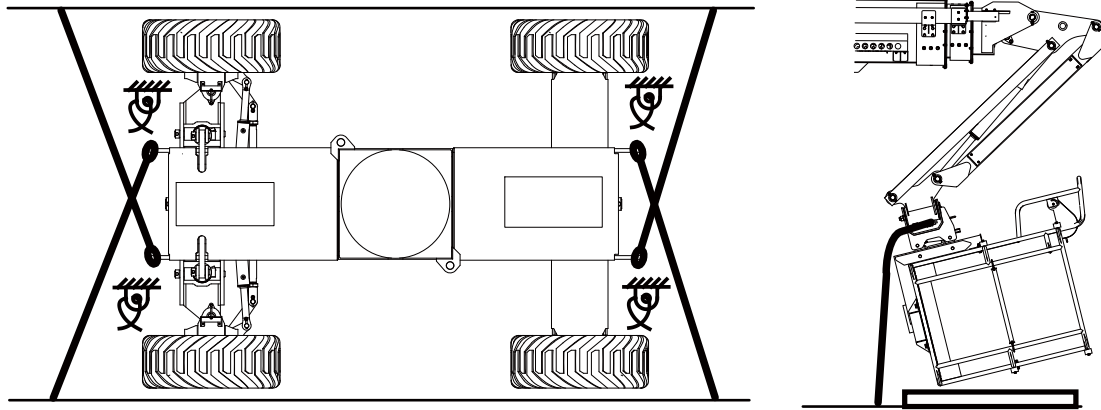


Fig 5 Transportation Diagram

Lifting

1. Determine the center of gravity of the machine.
2. The rigging must be attached to the lifting point specified on the machine.

3. Adjust the rigging properly to avoid damage to the machine and keep the machine level.

X=761mm (2ft 6in)

Y=1300mm (4ft 3in)

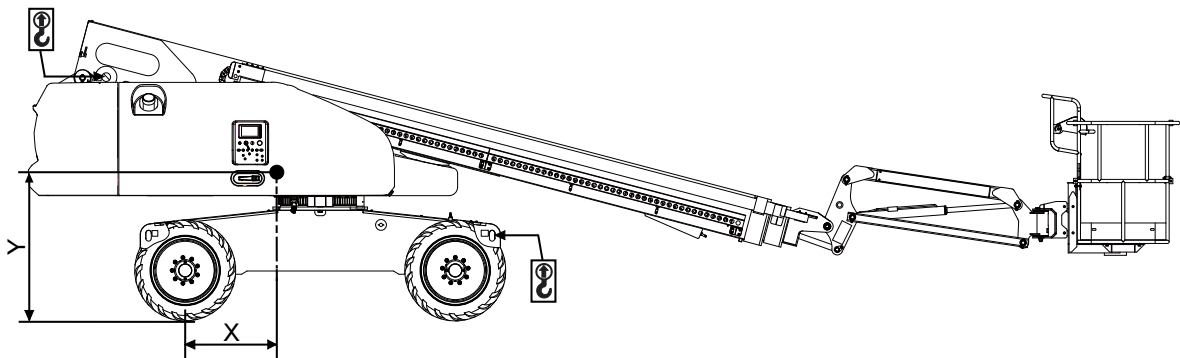


Fig 6 Lifting diagram

7.15 STORAGE

The mobile elevating work platform should be stored in rain-proof, moisture-proof and well-ventilated places free from sunlight and corrosive gas.

In order to ensure the normal use of the machine in future, the following measures should be taken when storing the machine:

1. Retract and lower the boom to the stowed position.
2. Close and lock all panels and gate locks on the machine.
3. Press the emergency stop switch on the ground controller and platform controller, turn the key switch to the OFF position and remove the key.
4. Press the main power switch.
5. Chock the wheels.
6. Wipe off the dust and oil from the machine to keep it clean.
7. Apply lubricating oil to corrosive parts.
8. When long-term storage is required, the fuel (if equipped with engine) and water should be drained, and the positive pole and negative pole of the battery should be disconnected.
9. When the machine is to be stored for more than three months, idle the machine every three months for not less than one hour each time, and clean and maintain the machine.
10. When the machine has been stored for more than one and a half years, a comprehensive inspection and maintenance on the whole machine should be carried out before use, and aging seals and filter

elements should be replaced according to the actual situation.

8

EMERGENCY PROCEDURES

This chapter describes the steps to follow in the event of unexpected situations during operation.

8.1 REPORTING ACCIDENTS

In case of any accident involving the machinery of Hunan Sinoboom Intelligent Equipment Co., Ltd., notify Sinoboom immediately, even if there is no personal injury or property damage in the accident. Notify Sinoboom by phone and provide all necessary details.

Failure to notify the manufacturer within 48 hours of the incident involving the machinery of Sinoboom may void the product's warranty.

NOTICE

Thoroughly inspect the machine and all its functions after any accident. Make sure to perform inspection first from the ground controller and then from the platform controller. Ensure the machine's lifting height does not exceed 3m (10ft) until all damage has been repaired and all controllers operate properly.

8.2 EMERGENCY OPERATION

When the operator is unable to control the machine (squeezed or trapped on the platform):

1. Other personnel can only operate the machine from the ground controller according to the operation requirements.
2. Other qualified operation personnel on the platform can operate the platform controller. If the controller is not functional, stop operation.
3. Cranes, forklifts or other equipment that meet the requirements of use can be used to transport people on the platform and stabilize the movement of the machine.

When the platform or elevating boom is stuck at height:

If the platform or elevating boom is stuck or blocked by a high building or aerial equipment, rescue the operator on the platform firstly and then get the machine out.

When the switch is reset but the movement does not stop:

If any switch/handle returns to the neutral position and the corresponding movement does not stop, remove the foot from the foot switch or pull out the emergency stop button to stop the machine.

8.3 EMERGENCY LOWERING

When the main power source fails, the emergency power on the ground controller or platform controller can be used according to the actual condition to lower the platform into place. Refer to the [Page 45, 7.12 Auxiliary Power](#) section for detailed procedures.

8.4 EMERGENCY TOWING



WARNING

- Unless in case of emergency situations, machine malfunction, power loss or loading/unloading, it is strictly prohibited to tow or drag the machine.
- The towing and dragging of the machine should follow local policies and road traffic laws.
- It is forbidden to tow the machine on highways.
- The machine does not have a brake for towing control, so the towing vehicle must be able to control the machine at all times, otherwise the machine may lose control, resulting in serious injury or death.
- The maximum permissible towing speed is 3km/h (1.9mph).
- The maximum permissible towing angle is 25%.
- The machine cannot be towed/dragged while the engine is working or the drive hub engages.
- Before the brake is released, the machine must be parked on a horizontal surface or secured.

1. Place the machine on solid level ground and secure the wheels with chocks to prevent the machine from moving.

2. Make sure that the boom is stowed, that the turntable is locked (if equipped with a rotation pin, that the rotation pin is locked), that the machine has no loose or unfixed parts, that there are no people or any tools on the platform, and that there are no obstacles on the surrounding passage.
3. Loosen the bolts on each drive hub and mount the drive hub cap reversely.

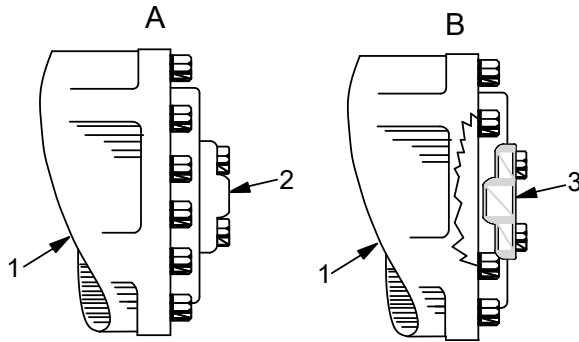


Fig 1

A Drive hub engaged

B Drive hub disengaged

- 1) Drive hub
- 2) Disengage drive hub cap (obversely mounted)
- 3) Disengage drive hub cap (reversely mounted)
4. Tighten the bolts, disengage the drive hub, and the machine can be towed and dragged by external force.
5. After towing, place the machine on solid level ground and secure the wheels with chocks to prevent the machine from moving.
6. Install the drive hub back to its original position, and tighten the bolts to make the drive hub engaged.

platform controller, and activate the desired movement switch.

Then, the machine will activate the override operation, and the corresponding movement can be performed. The time of the override operation and the actual weight on the platform are recorded on the display.

NOTICE

Override operation can only be used to lower the platform in an emergency state after the platform is overloaded, and before operating the machine to perform the required action, please confirm that the surrounding environment and the whole machine are safe.

WARNING

Before conducting any override operation, try to avoid operation in directions where the machine may tip over. Improper operation may cause the machine to overturn, causing serious machine damage and casualties.

8.5 OVERRIDE OPERATION IN OVERLOADING

Override operation in overloading is only applicable for overseas models.

With the machine in the KG mode, if an overload alarm is triggered and the platform needs to be lowered, the override operation in overloading should be activated.

- Perform operation from the ground: Activate the desired movement switch while flipping the emergency power switch on the ground controller;
- Perform operation from the platform: Depress the foot switch, flip the emergency power switch on the

9

DIAGRAM OF DECALS POSITIONS

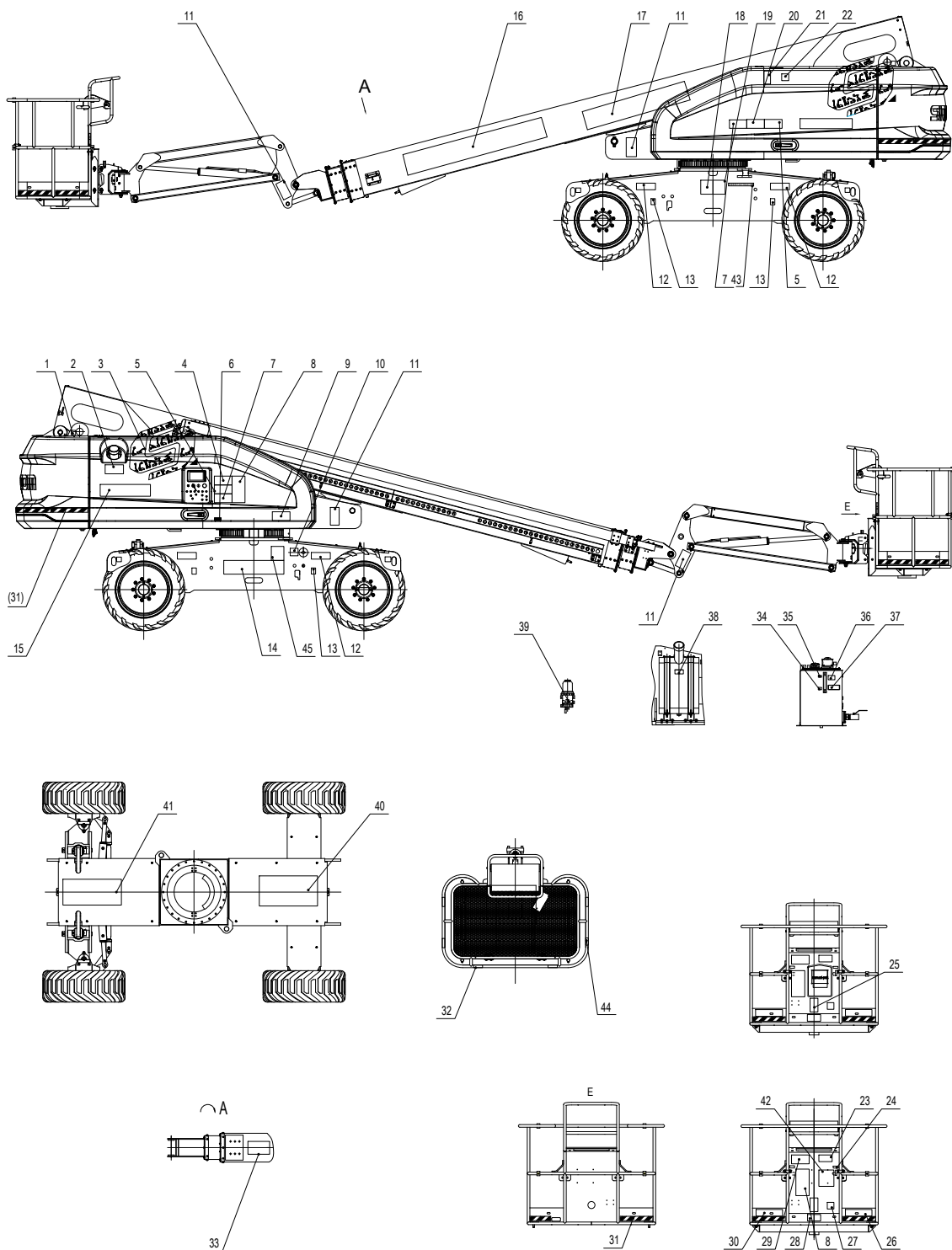


DIAGRAM OF DECALS POSITIONS

No.	GB	CE-Metric	CE-Imperial	AS	CSA	ANSI	Description
	105050103002	105050103005	105050103017	105050103016	105050103014	105050103010	General diagram of decals positions
1	104011100002	104011100002	104011100002	104011100002	104011100002	104011100002	Decal-Lifting point
2	104011100014	104011100014	104011100014	104011100014	104011100014	104011100014	Decal-Explosion hazard
3	105045103002	105045103002	105045103002	105045103002	105045103002	105045103002	LOGO-Symbol (large)
4	104011100013	104011100013	104011100013	104011100013	104011100013	104011100013	Decal-Electrocution hazard
5	104011100007	104011100007	104011100007	104011100007	104011100007	104011100007	Decal-Tipping hazard
6	/	/	/	/	101040103015	101040103015	Decal-Annual inspection date
7	104011100006	104011100006	104011100006	104011100006	104011100006	104011100006	Decal-Compartment overhaul
8	104011100020	104011100020	104011100020	104011100020	104011100020	104011100020	Decal-General instructions
9	104011100022	104011100022	104011100022	104011100022	104011100022	104011100022	Decal-Turntable rotation pin
10	104011100016	104011100016	104011100016	104011100016	104011100016	104011100016	Decal-Emergency stop button
11	104011100011	104011100011	104011100011	104011100011	104011100011	104011100011	Decal-Crushing hazard
12	104011100001	104011100001	104011100001	104011100001	104011100001	104011100001	Decal-Tipping hazard
13	105050103009	105050103009	105050103009	105050103009	113002103008	113002103008	Decal-Load on ground of 6740kg
14	103003100004	105001100050	105001100050	105001100050	105001100050	105001100050	Decal-Contact information
15	105050103000	105050103000	105050103012	105050103000	105050103012	105050103012	Decal-Trade ID XX (small)
16	105057103001	105057103001	105057103001	105057103001	105057103001	105057103001	LOGO-SINOBOOM (large)
17	105050103001	105050103001	105050103011	105050103001	105050103011	105050103011	Decal-TB20J Plus Decal-TB660J Plus
18	105001100057	103011103012	103011103012	105045103004	103004103004	103004103004	Nameplate
19	215050000001	215050000001	215050000001	215050000001	215050000001	215050000001	Blind rivet 3×8-ZnD
20	104011100005	104011100005	104011100005	104011100005	104011100005	104011100005	Decal-Explosion hazard

No.	GB	CE-Metric	CE-Imperial	AS	CSA	ANSI	Description
21	104011100018	104011100018	104011100018	104011100018	104011100018	104011100018	Decal-Burns hazard
22	104011100008	104011100008	104011100008	104011100008	104011100008	104011100008	Decal-Noise level of 82dB
23	104011100009	104011100009	104011100009	104011100009	104011100009	104011100009	Decal-Read manuals
24	101048100014	101016100030	101016100030	101016100030	101016100030	101016100030	Decal-Lashing point
25	/	/	/	/	105029103023	105029103023	Decal-Operation instructions
26	105046103004	105046103004	105046103004	105046103004	105046103004	105046103004	Decal-Rated platform load of 454kg
27	104011100017	104011100017	104011100017	104011100017	104011100017	104011100017	Decal-Foot switch
28	104011100019	104011100019	104011100019	104011100019	104011100019	104011100019	Decal-Crushing hazard
29	105021100003	105021100003	105021100003	105021100003	105021100003	105021100003	Decal-Tipping hazard
30	103007103002	103007103002	103007103002	103007103002	103007103002	103007103002	Decal-Tipping hazard
31	216060000002	216060000002	216060000002	216060000002	216060000002	216060000002	Yellow & black hazard warning stripe tape
32	104011100021	104011100021	104011100021	104011100021	104011100021	104011100021	Decal-Crushing hazard
33	104011100012	104011100012	104011100012	104011100012	104011100012	104011100012	Decal-Fall hazard
34	104011100003	104011100003	104011100003	104011100003	104011100003	104011100003	Decal-Hydraulic oil level
35	104011100010	104011100010	104011100010	104011100010	104011100010	104011100010	Decal-Hydraulic oil level
36	104010100021	104010100021	104010100021	104010100021	104010100021	104010100021	Decal-Applicable temperature range
37	104009100018	104009100022	104009100022	104009100022	104009100022	104009100022	Decal-Hydraulic oil marking
38	104009100019	104009100021	104009100021	104009100021	104009100021	104009100021	Decal-Diesel fuel marking
39	104009100020	104009100020	104009100020	104009100020	104009100020	104009100020	Decal-Oil-water separator
40	105001100051	105001100051	105001100051	105001100051	105001100051	105001100051	Decal-Direction marking
41	105001100053	105001100053	105001100053	105001100053	105001100053	105001100053	Decal-Direction marking
42	105050103008	105050103008	105050103008	105050103008	105050103008	105050103008	Diagram of working envelope
43	Environmental information code imprint position	/	/	/	/	/	/

No.	GB	CE-Metric	CE-Imperial	AS	CSA	ANSI	Description
44	/	/	/	/	103010103014	103010103014	Decal-Non-insulated
45	114006103012	/	/	/	/	/	Decal-QR code

10 MAINTENANCE

This chapter provides the operator with the additional information needed to properly operate and maintain the machine and is only intended to assist the operator in performing routine maintenance tasks. For more comprehensive maintenance instructions, please refer to the **Inspection and Preventive Maintenance Schedule** and the Maintenance Manual.

10.1 LUBRICATION

In order to ensure the performance and service life of the machine and its components, the moving parts must be regularly inspected and lubricated.

NOTICE

- *Mixing lubricating oil of different grades will change its property, and bring damage to the machine. When adding lubricating oil, the oil to be added must have the same grade as that of the oil being used by the machine.*
- *Using lubricating oil mixed with dust can lead to premature wear of the sliding surfaces and shorten the service life of the machine. Before adding lubricating oil, the oil cup and other surfaces must be cleaned.*
- *Failure to comply with lubrication intervals or lack of lubrication can cause machine damage and increase repair costs and downtime.*



WARNING

- **During machine lubrication, unrelated personnel are prohibited from operating the machine, because accidental operation of the machine may bring serious danger to the operator.**
- **If lubricating oil gets into the eyes, rinse the eyes immediately with clean water and seek medical attention in time. If the skin comes into contact with lubricating oil, make sure to thoroughly wash the skin with water.**

Table 10-1

No.	Position	Interval	Lubricating oil/grease grade	Operation
1	Travel drive device	Every 3 months or 250 working hours	90# industrial gear Oil	Check oil level
		Every 1 year or 1000 working hours		Replace oil
2	Rotation drive device	Every 3 months or 250 working hours	90# industrial gear Oil	Check oil level
		Every 1 year or 1000 working hours		Replace oil
3	Rotation support	Every 3 months or 250 working hours	ZL-3 lithium-based lubricating grease	Add oil with oil gun

Lubrication intervals are based on machine usage under normal operating conditions, and if the machine is used in harsh conditions (such as dusty environments) or abnormal conditions, the inspection and lubrication should be performed more frequently.

10.2 OIL REQUIREMENTS

NOTICE

- Please choose appropriate oil according to the ambient temperature and local regulations, and the use of unqualified oil will damage the machine components.
- Oils of different grades or viscosities should not be mixed. The oil to be added must have the same grade and viscosity as that of the oil being used by the machine.
- If special oil is required by the environments or users, please contact Sinoboom.

WARNING

- Before filling oil, wait until the temperature of the machine drops to room temperature, otherwise it may cause splashes, burns or other personal injury.
- It is strictly forbidden to use inferior oils. The use of inferior oils will bring damage to the machine, and the resulting failure will not be guaranteed by Sinoboom.

Hydraulic Oil

The hydraulic oil filled when the machine leaves the factory is generally L-HV32 or L-HM46 or other hydraulic oil required by customers. The environment temperature varies from region to region, so choose the hydraulic oil suitable for your region as suggested by the following table.

Table 10-2

Applicable environment temperature	amer	Mobil	Shell	Castrol
0°C ~ 40°C (32°F ~ 104°F)	L-HM46	DTE 10 Excel 46	S2M46	Hyspin AWH-M46
-25°C ~ 25°C (-13°F ~ 77°F)	L-HV32	DTE 10 Excel 32	TELLUS-S3VE32	Hyspin HVI-32
> 40°C (104°F)	L-HM68	DTE 10 Excel 68	S2M68	Hyspin AWH-M68
< -30°C (-22°F)	Special oil to be determined.			

Gear Oil

The machine uses industrial gear oil with the viscosity grade of 75W-90.

Fuel Oil

WARNING

- The machine should be refueled in a well-ventilated place with no flames, sparks, and other hazards that may cause fire or explosion.
- Do not refuel the machine while the engine is running.

This machine uses diesel oil as the fuel, and the diesel oil filled in the factory is generally 0# diesel, which is suitable for use in areas with ambient temperature above 4°C (39.2°F). The diesel oil has been basically emptied when the machine leaves the factory, and the user needs to fill diesel oil with appropriate grade according to the ambient temperature and emission regulations. The following table shows the recommended ambient temperature for different grades of diesel oil:

Table 10-3

Grade	Recommended ambient temperature
5#	Above 8°C (46.4°F)
0#	Above 4°C (39.2°F)
-10#	Above -5°C (23°F)
-20#	Above -14°C (39.2°F)

Table 10-3 (Continued)

Grade	Recommended ambient temperature
-35#	Above -29°C (6.8°F)
-50#	Above -44°C (-47.2°F)

NOTICE

Please go to a certified gas station to purchase qualified fuel oil. It is recommended prepare an oil storage tank with fuel filter and store the fuel oil in the tank for more than two days to precipitate impurities and water before use.

Table 10-5

Coolant type	Recommended ambient temperature
-18°C premixed coolant	Above -18°C (-0.4°F)
-37°C premixed coolant	Above -37°C (-34.6°F)
Mixed coolant with 50% ethylene glycol anti-freeze and 50% water	-32°C ~ 0°C (-25.6 ~ 32°F)
Mixed coolant with 60% ethylene glycol anti-freeze and 40% water	-54°C ~ -32°C (-65.2 ~ 25.6°F)

Engine Oil

The engine oil filled in the factory is generally 15W-40 oil of CJ-4 grade, which is suitable for use in areas with temperature range of -15°C ~ 40°C (5 ~ 104°F). If the ambient temperature is beyond the applicable range, please select other appropriate engine oil.

The ambient temperature varies from region to region, please choose the oil viscosity grade that suits your region according to the recommendations in the table below.

Table 10-4

Viscosity grade	Recommended ambient temperature
0W-30	-35 ~ 0°C (-31 ~ 32°F)
5W-40	-25 ~ 30°C (-13 ~ 86°F)
15W-40	-15 ~ 40°C (5 ~ 104°F)
20W-50	0°C ~ 50°C (32 ~ 122°F)

Coolant

The coolant filled in the factory is generally -18°C premixed coolant, which is suitable for use in areas with ambient temperature above -18°C (-0.4°F). If the ambient temperature is beyond the applicable range, select other appropriate coolants.

The environment temperature varies from region to region, so please choose the coolant applicable to your region according to the recommendations in the table below.

10.3 TIRE ASSEMBLY

Check Tires and Rims

Check the tires and rims daily and replace the tire if any of the following defects is found:

- The tire is severely cracked, broken, deformed or has other abnormalities.
- The tire ply has a smooth, uniform cut with a total length of more than 75mm (3in).
- The tire ply has a crack or fissure that exceeds 25mm (1in) in either direction.
- The tire has a perforation with the diameter of over 25mm (1in).
- The tire has a large bulge.
- The wear extent of the tire's off-ground support surface exceeds 25%.

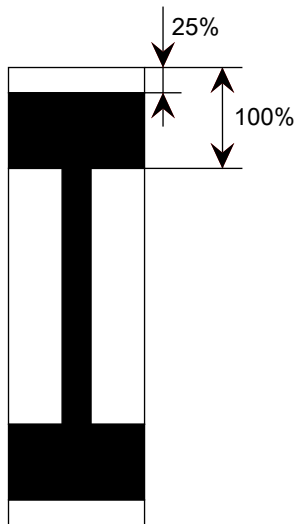


Fig 1

Check Wheel Fasteners

The wheel nuts should be tightened before the machine is put into service for the first time and after each tire is removed. Check and tighten the wheel nuts to the specified torque every 3 months or 250 working hours.

Replacement Requirements

WARNING

- The tires and rims on the machine have been designed and selected according to the overall performance and load stability requirements of the machine, so their models, rim width, installation center surface, diameter, etc. must not be changed, otherwise it may result in an unsafe condition regarding stability.
- Use the special wheel nut that suits the rim bolt. The wheel nuts must be installed and maintained with the proper tightening torque to prevent loose rims, broken studs and tire detachment from the axle. Be sure to only use the nut that matches the cone angle of the wheel.

Hunan Sinoboom Intelligent Equipment Co., Ltd. recommends the replacement tire be of the same size, ply rating and brand as the original tire. For the tire part number of a specific machine model, please reference its Parts Manual. If the replacement tire is not as Hunan Sinoboom Intelligent Equipment Co., Ltd. recommends, the following requirements should be met:

- With the ply rating/rated load capacity and dimension equal to or greater than the original.

- With the tire tread contact width equal to or greater than the original.
- With the wheel diameter, width and offset dimensions equal to the original.
- Approved for the application by the tire manufacturer (including intended purposes, maximum drive speed and maximum tire load, etc.).
- Due to the size difference between different tire brands, both tires on the same axle should be of the same brand.

NOTICE

Unless specifically approved by Sinoboom, do not replace foam-filled tires with pneumatic tires.

Replace Tires

WARNING

Tighten the nut to the proper torque to prevent the tire from loosening. Use a torque wrench to tighten the fastener, if you don't have a torque wrench, use a socket wrench to tighten the fastener and then immediately have a service station or dealer to tighten the fastener to the correct torque. Over-tightening will cause the bolts to break or permanently deform the bolt holes in the tires.

The correct steps to replace a tire are as follows:

1. Make sure the machine is in stowed position.
2. Press the main power switch and disconnect all power sources (such as battery charger) connected to the machine.
3. Use a wrench to loosen but do not remove the tire retaining nut.
4. Use a jack with sufficient load capacity to lift the machine frame to the appropriate height so that the tire assembly is off the ground.
5. Remove the tire retaining nuts and bolts alternately, and then remove the tire.
6. Align the mounting hole of the new tire with the corresponding mounting hole in the frame.
7. After applying Loctite 272 threadlocking adhesive to the bolts and nuts, install the bolt and nuts sequentially.
8. Tighten all nuts by hand first to prevent loosening of the bolts and nuts. Never apply lubricant to threads or nuts.

9. Then tighten the nuts step by step in the order as shown below. Please refer to the recommended torque in the table below for tightening.

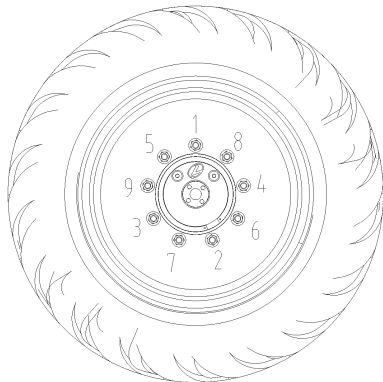


Fig 2 Diagram of wheel nuts tightening sequence

Table 10-6 Table of wheel nuts tightening torque

First step	Second step	Third step
150Nm (110ft-lb)	240Nm (177ft-lb)	300Nm (221ft-lb)

10.4 INSPECTION AND PREVENTATIVE MAINTENANCE SCHEDULE

This section provides safety and other necessary information for machine operators. For maximum service life and safe operation of the machine, ensure that all necessary inspection and maintenance works have been completed before placing the machine into service.

It is quite important to establish and implement a comprehensive inspection and preventive maintenance schedule. This manual outlines the frequent inspection and maintenance works recommended by Hunan Sinoboom Intelligent Co., Ltd. Consult your national, regional or local regulations for aerial work platforms. The frequency of the inspection and maintenance must be increased as required by the environment, requirements and frequency of usage.

Pre-delivery Inspection

The pre-delivery inspection shall be performed by qualified Sinoboom equipment mechanics.

The pre-delivery inspection shall be performed before each sale, lease or rental delivery.

Refer to the **Inspection and Preventative Maintenance Schedule** for items requiring this inspection. Refer to the corresponding section of this manual to perform the inspection and maintenance procedures.

Pre-operation Inspection

Before each start of work, restart of work and change of user, and after each maintenance operation, the pre-operation inspection must be performed. Refer to the Pre-operation Inspection section of the Operation Manual for the detailed information. The Operation Manual must be entirely read and understood before performing the pre-operation inspection.

Frequent Inspection

The frequent inspection shall be performed by qualified Sinoboom equipment mechanics.

The frequent inspection shall be performed for each machine in service for 3 months or 150 hours (whichever comes first) or out of service for more than 3 months. The frequency of this inspection must be increased as required by the environment, requirements and frequency of usage.

The items included in the frequent inspection are the same as those in the pre-delivery inspection.

Annual Machine Inspection

An annual machine inspection must be performed once a year and no later than 13 months from the date of the prior annual machine inspection. Hunan Sinoboom Intelligent Equipment Co., Ltd. recommends this task be performed by a factory-trained service technician, a person recognized by Sinoboom as one who, by possession of a recognized degree, certificate and training, has successfully demonstrated the ability and proficiency to service, repair and maintain the subject Sinoboom product model.

Refer to the **Inspection and Preventive Maintenance Schedule** for items requiring this inspection, and refer to the corresponding section of this manual to perform inspection and maintenance procedures.

Preventive Maintenance

The preventive maintenance operation shall be performed by qualified Sinoboom equipment mechanics. The frequency of the inspection and maintenance must be increased as required by the environment, requirements and frequency of usage.

Refer to the **Inspection and Preventative Maintenance Schedule** for items requiring this inspection. Refer to the corresponding section of this manual to perform the inspection and maintenance procedures.

Responsible Persons and Qualifications for Performing Inspection and Maintenance

Table 10-7

Inspection Type	Inspection Frequency	Primary Responsible Persons	Service Qualifications
Pre-operation Inspection	Before each start of work, restart of work and change of user, and after each maintenance operation	User or operator	Properly trained user or operator
Pre-delivery Inspection	Before each sale, lease or rental delivery	Owner, dealer or user	Qualified Sinoboom mechanic
Frequent Inspection	In service for 3 months or 150 hours (whichever comes first) or out of service for more than 3 months	Owner, dealer or user	Qualified Sinoboom mechanic
Annual Machine Inspection	Once a year and no later than 13 months from the date of the prior annual machine inspection	Owner, dealer or user	Factory-trained service technician
Preventive Maintenance	At intervals specified in the Inspection and Preventative Maintenance Schedule	Owner, dealer or user	Qualified Sinoboom mechanic

Inspection and Preventative Maintenance Schedule

Perform inspection and preventive maintenance for the items in the table below at prescribed intervals. The intervals of inspection and maintenance are calculated based on the months elapsed since the machine has been put into service or the “cumulative working time” on the ground controller display (whichever comes first).

The inspection cycle is based on the use of machine under normal working conditions, and the cycle should be shortened accordingly if the machine is used in harsh working conditions.

Table 10-8 Inspection and Preventative Maintenance Schedule

Items	Intervals		
	Before each delivery ¹ or quarterly ²	Semiannually ³	Annually ⁴
Chassis assembly			
Chassis	2	2	2
Tire	1, 2	1, 2	1, 2
Drive hub	1, 2	1, 2	1, 2
Tire fastener	1 ⁵⁰	1 ⁵⁰	1 ⁵⁰
Drive motor	1, 6	1, 6	1, 6

Table 10-8 Inspection and Preventative Maintenance Schedule(Continued)

Items	Intervals		
	Before each delivery ¹ or quarterly ²	Semiannually ³	Annually ⁴
Drive reducer	1, 2, 6	1, 2, 6	1, 2, 6, 11
Steering component	1, 2	1, 2	1, 2
Outrigger, telescopic shaft	1, 2, 3	1, 2, 3	1, 2, 3
Bearing	1, 2, 5, 12	1, 2, 5, 12	1, 2, 5, 12
Turntable assembly			
Turntable	2	2	2
Rotation support	1 ⁵⁰ , 2, 6, 12	1 ⁵⁰ , 2, 6, 12	1 ⁵⁰ , 2, 6, 8, 12
Rotation reducer	1, 2, 6	1, 2, 6	1, 2, 6, 11
Center rotary joint	6	6	6
Rotation motor	1, 6	1, 6	1, 6
Turntable pin	1, 2, 3	1, 2, 3	1, 2, 3
Turntable cover assembly	1, 2, 3	1, 2, 3	1, 2, 3
Hydraulic generator (if equipped)	1, 3, 6, 10 ^{NO.1}	1, 3, 6, 10 ^{NO.1}	1, 3, 6, 10 ^{NO.1}
Boom assembly			
Boom weldment	1, 2	1, 2	1, 2
Hose, wire rope bracket	1, 2	1, 2	1, 2
Pulley and slide assembly	1, 2	1, 2	1, 2
Bearing	1, 2, 5, 12	1, 2, 5, 12	1, 2, 5, 12
Cover or protective guard (if equipped)	1, 2	1, 2	1, 2
Cable track and wire rope system	1, 2, 3, 5	1, 2, 3, 5	1, 2, 3, 5
Pin shaft and retaining ring	1, 2	1, 2	1, 2
Platform assembly			
Guardrail	2	2	2
Access gate	1, 2, 3	1, 2, 3	1, 2, 3
Floor	2	2	2
Rotation cylinder	1, 2, 5, 6	1, 2, 5, 6	1, 2, 5, 6
Safety belt lashing point	1, 2, 7	1, 2, 7	1, 2, 7
Power system			
Engine idle speed, RPM and throttle valve	1, 3	1, 3	1, 3
Fuel oil	6	6	6
Engine oil	6	6, 11	6, 11

Table 10-8 Inspection and Preventative Maintenance Schedule(Continued)

Items	Intervals		
	Before each delivery ¹ or quarterly ²	Semiannually ³	Annually ⁴
Cooling system	1, 2, 5, 6, 7	1, 2, 5, 6, 7	1, 2, 5, 6, 7, 11
Fuel filter	1, 5	1, 5, 11	1, 5, 11
Air filter	1, 6, 11	1, 6, 11	1, 5, 6, 11
Oil filter	1, 5	1, 5, 11	1, 5, 11
Intake/exhaust system	1, 6	1, 6	1, 6
Charging function	1, 3	1, 3	1, 3
Belt	2, 3	2, 3	1, 2, 3
Fuel tank, tank cover, vent hole	1, 2, 6	1, 2, 6	1, 2, 6
Auxiliary power system	1, 3, 10	1, 3, 10	1, 3, 10
Hydraulic system			
Hydraulic pump	1, 2, 6	1, 2, 6	1, 2, 6
Hydraulic cylinder	1, 2, 5, 6	1, 2, 5, 6	1, 2, 5, 6
Oscillating cylinder exhausting	10 ^{NO.1}	10 ^{NO.1}	10 ^{NO.1}
Hydraulic valve	1, 2, 5, 6	1, 2, 5, 6	1, 2, 5, 6
Counterbalance valve locking check	10 ^{NO.1}	10 ^{NO.1}	10 ^{NO.1}
Hydraulic connecting pin and retaining ring	1, 2	1, 2	1, 2
Hydraulic hose, pipeline and fitting	1, 2, 6	1, 2, 6	1, 2, 6
Hydraulic tank, cap and vent	1, 2, 3, 5, 6	1, 2, 3, 5, 6	1, 2, 3, 5, 6
Hydraulic oil high-pressure filter	1, 5, 6	1, 5, 6, 11 ⁵⁰	1, 5, 6, 11 ⁵⁰
Hydraulic oil	5, 6	5, 6	5, 6, 11
Electrical system			
Electrical wiring, connector	1, 2	1, 2	1, 2
Battery	1, 2, 6, 9, 12	1, 2, 6, 9, 12	1, 2, 6, 9, 12
Electrolyte	6	6	6
Charging function	3	3	3
Instrument, meter, switch, lamp, horn	1, 3	1, 3	1, 3
Functions and controls			
Platform controller	1, 3, 4, 7, 10	1, 3, 4, 7, 10	1, 3, 4, 7, 10
Ground controller	1, 3, 4, 7, 10	1, 3, 4, 7, 10	1, 3, 4, 7, 10
Function control lock, protective device and brake	1, 3, 10	1, 3, 10	1, 3, 10

Table 10-8 Inspection and Preventative Maintenance Schedule(Continued)

Items	Intervals		
	Before each delivery ¹ or quarterly ²	Semiannually ³	Annually ⁴
Foot switch	1, 3, 10	1, 3, 10	1, 3, 10
Emergency stop button (turntable and platform)	1, 3, 10	1, 3, 10	1, 3, 10
Limit switch and main power switch	1, 3, 10	1, 3, 10	1, 3, 10
Overload limit system	1, 3, 10	1, 3, 10	1, 3, 10
Tilt alarm device	1, 3, 10	1, 3, 10	1, 3, 10
Drive brake	1, 3, 10	1, 3, 10	1, 3, 10
Rotation brake	1, 3, 10	1, 3, 10	1, 3, 10
Other inspection items			
Operation Manual in the manuals storage box	10	10	10
All decals/labels are complete, clear and secure	10	10	10
Annual inspection of the machine expires	/	/	10
No unapproved changes or additions	10	10	10
Contain all safety notices	10	10	10
General structural components and welds	2	2	2
All fasteners, pins, protective guards and covers	1, 2	1, 2	1, 2
Grade of lubricating grease and lubricating oil	10	10	10
Functional test of all systems	10	10	10
Paint and appearance	5	5	5
Marked inspection date on the machine frame	/	/	12
Notify Sinoboom of machine ownership	/	/	12

Table 10-8 Inspection and Preventative Maintenance Schedule(Continued)

Items	Intervals		
	Before each delivery ¹ or quarterly ²	Semiannually ³	Annually ⁴
Note: ¹ Before each sale, lease or shipment; ² In service for 3 months or 250 hours; or out of service for more than 3 months; ³ In service for 6 months or 500 hours; ⁴ Once a year and no later than 13 months from the date of the prior annual machine inspection; ⁵⁰ The first inspection work shall be performed after the machine has been in service for 50 hours for the first time. This only happens once in the service life of the machine; ²⁵⁰ The first inspection work shall be performed after the machine has been in service for 250 hours for the first time. This only happens once in the service life of the machine; NO.1 Before the machine is put into service for the first time, or before the first use after the oscillating cylinder or counterbalance valve is replaced.			
Performance code: 1. Check for correct installation (accurate position, firmly installed, tightened according to the specified torque) 2. Visual inspection for damage (cracks, cracked welds, deformation, wear, corrosion, excessive wear, gouges, abrasions and exposed threads) 3. Check for normal function 4. Return to neutral position or “off” position normally (the self-reset switch can return to neutral position or “off” position after released) 5. Clean and free of foreign objects 6. Check for correct sealing, leaking and level 7. Labels are complete, clear and secure 8. Check for appropriate tolerances 9. Fully charged 10. Validation/Execution 11. Replace the oil or filter element 12. Correctly lubricate			

11 OPTIONS

11.1 ANTI-PINCH DEVICE

Self-propelled boom-supported elevating work platforms are designed to transport people, tools and materials to aerial workplaces. When the operator stands on the platform to operate the machine with the back facing the telescoping direction of the boom and the head facing the elevating direction of the boom, due to failure to notice obstacles behind or overhead in time or accidental operation, life-threatening dangers may result. The anti-pinch device can protect the operator by preventing the operator from being pinched.



WARNING

Unsafe Operation Hazard



- Except for designated models and corresponding markets, it is forbidden to install the anti-pinch device on other Sinoboom products or any models in other markets.
- Before using the anti-pinch device, the safety rules and all operating instructions should be read, understood and observed. This manual should always be kept with the anti-pinch device as a part of it.

Device Components

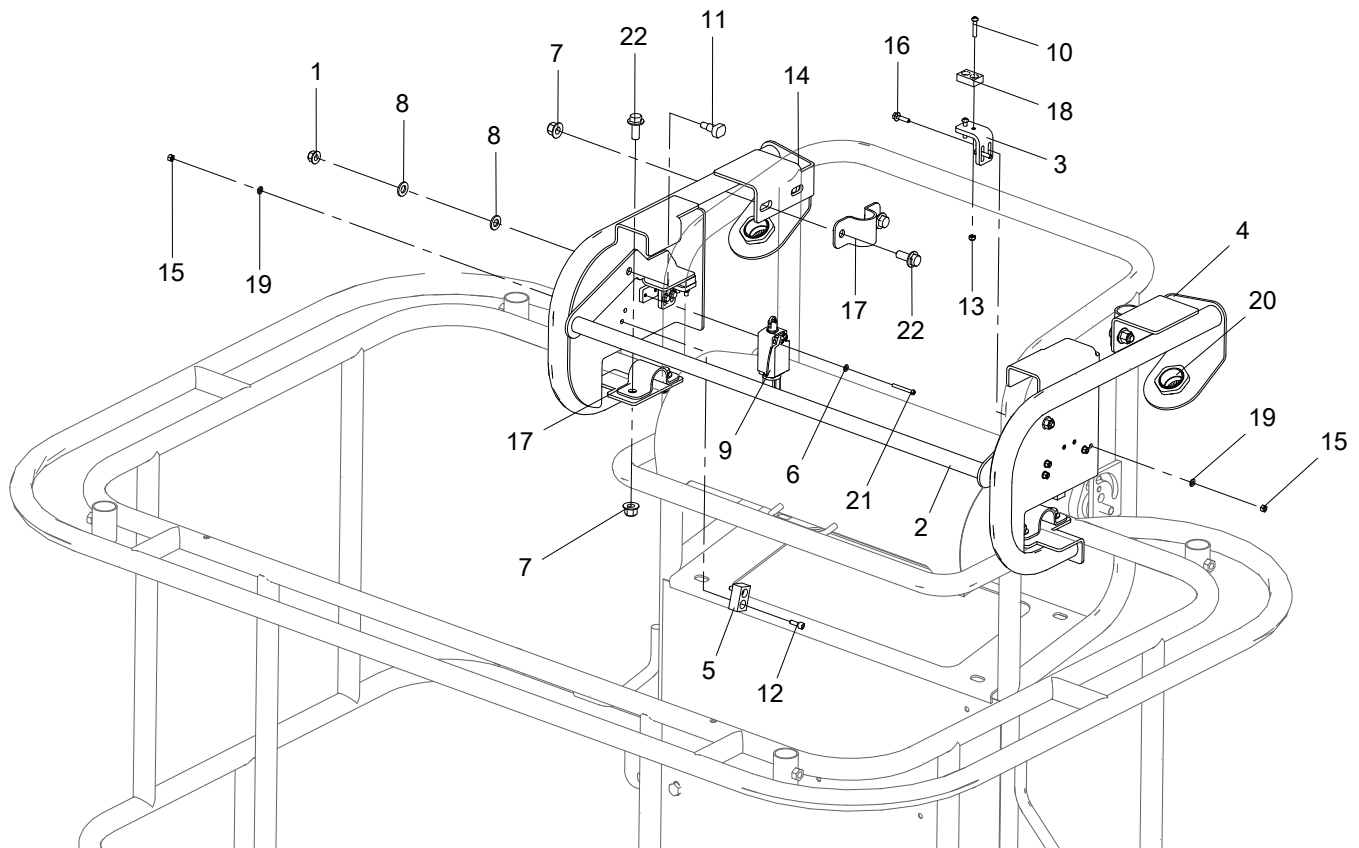


Fig 1

Table 11-1

No.	Part Number	Part Name	Quantity	Comment
1	215030000108	Nut M8-8-ZnD GB/T 6183	2	
2	105070043011	Support	1	
3	105070043028	Foldable plate	2	
4	105070043030	Support	1	
5	103010013495	Cushion block	2	
6	215040000031	Washer 4-A2 GB/T 97.1	4	
7	215030000109	Nut M10-8-ZnD GB/T 6183	8	
8	215040000035	Washer 10-200HV-ZnD GB/T 97.1	4	
9	203060003031	Travel switch (Schneider)	2	
10	215020000113	Screw M5×25-A2-70 GB/T 818	4	
11	105070043031	Bolt	2	
12	215020000007	Screw M5×16-A2-70 GB/T 70.1	4	
13	215030000091	Nut M5-8-A2-70 GB/T 6184	4	
14	105070043032	Support	1	
15	215030000003	Nut M5-A2-70 GB/T 6170	8	
16	215010000256	Bolt M5×20-8.8-ZnD GB/T 5789	4	
17	105029043013	Plate	4	
18	209990003011	Magnet	2	
19	215040000032	Washer 5-A2 GB/T 97.1	12	
20	203050003058	Strobe light	2	
21	215020000212	Screw M4×35-A2-70 GB/T 818	4	
22	215010000238	Bolt M10×25-8.8-ZnD GB/T 5789	8	

Installation and Removal



WARNING

Unsafe Operation Hazard



Except for designated models and corresponding markets, it is forbidden to install the anti-pinch device on other Sinoboom products or any models in other markets.

Installation instructions

1. Position the support (#4 or #14) at the mounting position on the platform railing, align the support with the mounting hole on mounting plate #17, and use bolts and nuts to secure the support to the platform railing. Install the support on the other side of the platform in the same way.

2. Align the foldable plate #3 with the mounting holes on the left and right supports, tighten it with bolts, washers and nuts, and install the magnet #18 on the foldable plate.
3. Then align the support #2 with the mounting holes on the left and right supports, and make the foldable plates on both sides of support #2 attracted by magnets, and tighten it with bolts, washers and nuts.
4. Install the cushion block #5 on the left and right supports in turn, and tighten it with screws, washers and nuts.
5. Install the travel switch #9 on the left and right supports in turn, and tighten it with screws and washers.
6. Install the strobe light #20 on the left and right supports in turn.
7. Connect the anti-pinch harness.

Removal instructions

Disassemble the anti-pinch device in the reverse order of the installation instructions.

Instructions for Use

1. Under normal circumstances, the foldable plates on both sides of support #2 will be attracted by the magnets below.
2. Press down the railing of support #2 so that the foldable plates on both sides detach from the magnets and cock up, and the travel switch will be disconnected, the left and right strobe lights will flash, and all functions on the platform controller will be disabled.
3. Depress the foot switch while flipping the release switch on the platform controller, and the boom can be retracted and lowered, and the turntable can rotate slowly.
4. To enable the boom extending and elevating functions, lift the railing of support #2 up until the foldable plates on both sides are re-attracted by the magnets and the strobe light goes out.

11.2 PLATFORM PIPE SUPPORT DEVICE

Self-propelled boom-supported elevating work platforms are designed to transport people, tools and materials to aerial workplaces. When pipes need to be transported to aerial workplaces, they can be placed on the pipe support device and then transported after secured to the device.

WARNING

Unsafe Operation Hazard



- Except for designated models and corresponding markets, it is forbidden to install the pipe support device on other Sinoboom products or any models in other markets.
- Before using the pipe support device, the safety rules and all

WARNING

Unsafe Operation Hazard

operating instructions should be read, understood and observed. This manual should always be kept with the pipe support device as a part of it.

Device Components

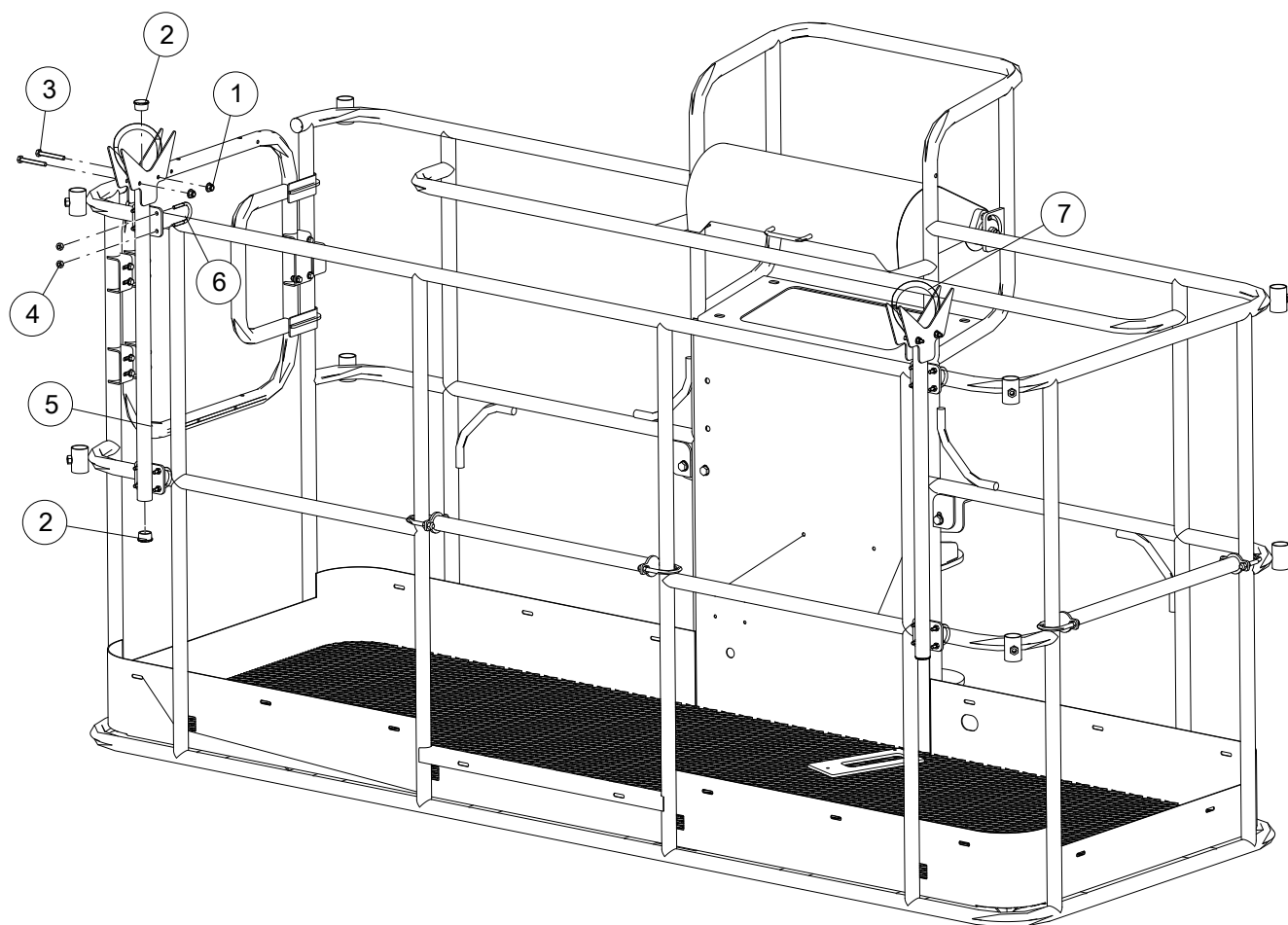


Fig 2

Table 11-2

No.	Part Number	Part Name	Quantity	Comment
1	215030000107	Nut M6-8-ZnD GB/T 6183	4	
2	105064043177	Pipe seal	4	
3	215010000055	Bolt M6×50-A2-70 GB/T 5783	4	

Table 11-2 (Continued)

No.	Part Number	Part Name	Quantity	Comment
4	215030000004	Nut M6-A2-70 GB/T 6170	18	
5	105064043123	Pipe support weldment	1	
6	105064043020	U-bolt	8	
7	\	Strap 400mm*25mm	2	

Installation and Removal

The pipe support device consists of two pipe supports which are mounted to both sides of the guardrail with U-bolts and hex nuts.

WARNING

Unsafe Operation Hazard



Except for designated models and corresponding markets, it is forbidden to install the pipe support device on other Sinoboom products or any models in other markets.

WARNING

Unsafe Operation Hazard



- Read and understand the following safety rules before proceeding to the next step.
- The installation of the pipe support device shall not interfere with the normal operation of the platform controller.
- The installation of the pipe support device shall not block the entrance and exit of the platform.
- Before installing the pipe support device, ensure that the platform remains level.

Installation instructions

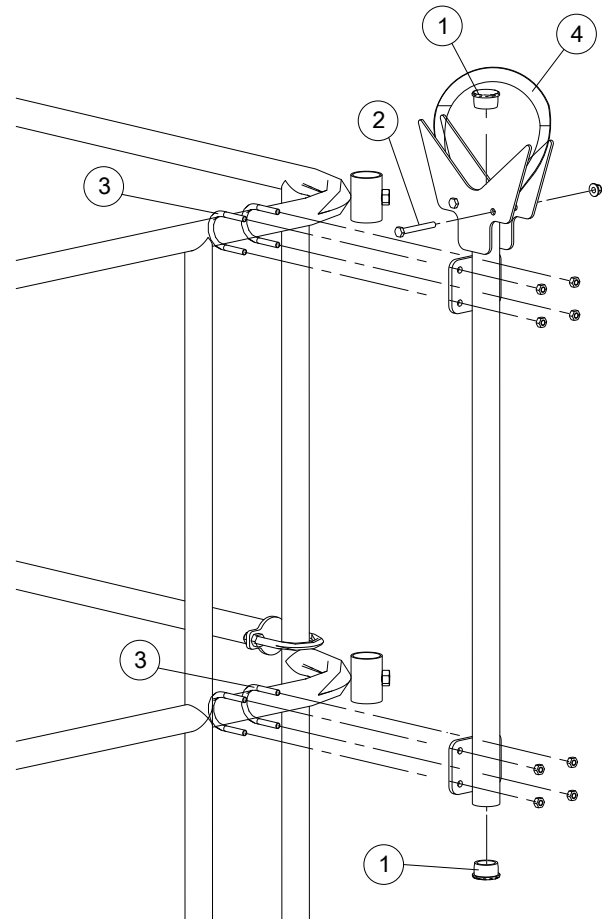


Fig 3

1. Install the upper and lower pipe seals of the pipe support weldment.
2. Secure the welded plate above the pipe support weldment with bolts.
3. Roughly fix the pipe support at its mounting position on one side of the platform, and then fix the pipe support from top to bottom sequentially: make the U-bolt inside pass through the platform guardrail, align it with the pipe support mounting hole, and then fix it with a hex nut. Install the pipe support on the other side of the platform in the same way.
4. Fasten the pipe with strap to make it more securely mounted on the platform.

Removal instructions

Disassemble the pipe support device in the reverse order of the installation instructions.

Instructions for Use

 **WARNING**



Tipping Hazard

- The weight of the pipe support assembly and the load on the pipe support will reduce the rated load capacity of the platform, so the pipe support device and its load must be taken into account in the total load of the platform.
- When the weight of the pipe support device and the load on the pipe support is too heavy, the maximum number of allowed people on the platform needs to be reduced.

Table 11-3

Maximum load capacity of pipe support device	100kg (220lbs)
Weight of pipe support assembly	6kg (13lbs)

After the pipe support device is installed, follow the below instructions for use:

1. Ensure that the pipe support device has been installed exactly as required and has been secured to the platform guardrail.
2. Place the load on the pipe support device, ensuring that the load is parallel with the platform in terms of length.
3. Ensure that the load center is on the same level as the center of the pipe support device.

4. Use the straps equipped with the device to secure the load to the two pipe supports.
5. Gently push and pull the load to ensure that the load is securely secured to the pipe supports.
6. When the machine is working, ensure that the load is always firmly placed.

11.3 GLASS PANEL BRACKET DEVICE

Self-propelled boom-supported elevating work platforms are designed to transport people, tools and materials to aerial workplaces. When panels need to be transported to aerial workplaces, they can be placed on the glass panel bracket device and then transported after secured to the device.

WARNING

Unsafe Operation Hazard



- Except for designated models and corresponding markets, it is forbidden to install the glass panel bracket device on other Sino-boom products or any models in other markets.
- Before using the glass panel bracket device, the safety rules

WARNING

Unsafe Operation Hazard

and all operating instructions should be read, understood and observed. This manual should always be kept with the glass panel bracket device as a part of it.

Device Components

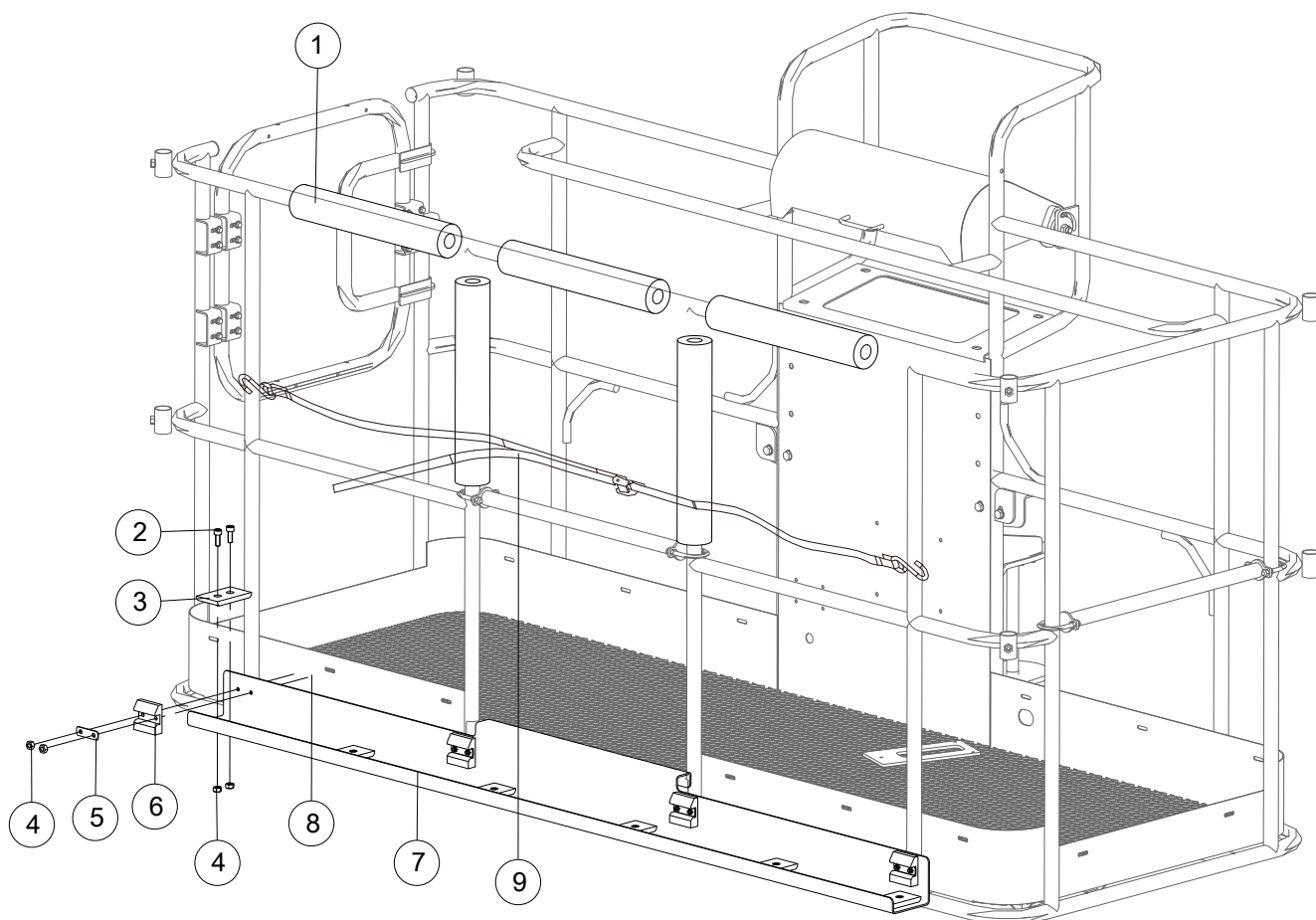


Fig 4

Table 11-4

No.	Part Number	Part Name	Quantity	Comment
1	216030003000	Anti-collision hose	5	
2	215020000011	Screw M6×16-A2-70 GB/T 70.1	12	
3	105064043024	Cushion block	6	
4	215030000004	Nut M6-A2-70 GB/T 6170	20	
5	105064043178	Cushion plate	4	

Table 11-4 (Continued)

No.	Part Number	Part Name	Quantity	Comment
6	105064043136	Vertical cushion block	4	
7	105064043017	Mounting plate	1	
8	105064043020	U-bolt	4	
9	\	Strap 3000mm*25mm	1	

Installation and Removal

Installation instructions

WARNING

Unsafe Operation Hazard



Except for designated models and corresponding markets, it is forbidden to install the glass panel bracket device on other Sinoboom products or any models in other markets.

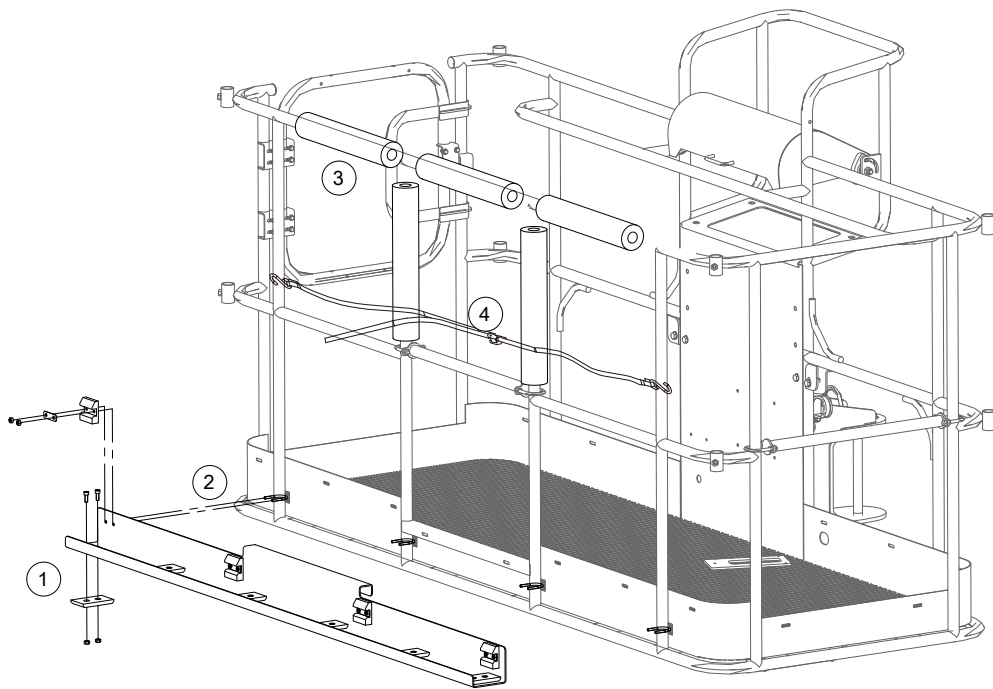


Fig 5

1. Install the cushion block with bolts and nuts sequentially on the mounting plate of the glass panel bracket device.
2. After roughly fixing the mounting plate at its mounting position, align the U-bolt with the mounting hole of the mounting plate and vertical cushion block, and fix it using the cushion plate and nut. Install other mounting plates sequentially at the locations as shown in the figure above.
3. Install the anti-collision hose on the platform guardrail.
4. Fasten the strap to the guardrail so that the mounting plate is more securely mounted on the platform.

Removal instructions

Disassemble the glass panel bracket device in the reverse order of the installation instructions.

Instructions for Use



WARNING

Tipping Hazard



- When the wind speed in the working environment exceeds 12.5m/s (28mph), please do not use the glass panel bracket device.
- The weight of the glass panel bracket device and the load on the glass panel bracket will reduce the rated load capacity of the platform, so the glass panel bracket device and its load must be taken into account in the total load of the platform.
- When the weight of the glass panel bracket device and the load on the glass panel bracket is too heavy, the maximum number of allowed people on the platform needs to be reduced.
- The area of the glass panel will increase the machine's area exposed to the wind, which will reduce the stability of the machine.
- Only use the glass panel bracket device when the machine is on flat, solid ground.

2. Place the load on the glass panel bracket, ensuring that the load is parallel with the glass panel bracket in terms of length.
3. Ensure that the load center is on the same level as the center of the glass panel bracket.
4. Use straps to secure the load to the platform.
5. Gently push and pull the load to ensure that the load is securely secured to the platform.
6. When the machine is working, ensure that the load is always firmly placed.

NOTICE

Make sure to maintain an appropriate distance between the load and the gate bar to prevent the gate bar from causing scratching, squeezing and other damage to the load.

11.4 PLATFORM FENCE DEVICE

There are two types of platform fence devices: half-height platform fence device and full-height platform fence device. This device can effectively prevent tools or other objects in the platform from falling.

Table 11-5

Maximum load capacity of glass panel bracket device	115kg (253.5lbs)
Weight of glass panel bracket device	15.2kg (33.5lbs)
Maximum allowable wind speed	12.5m/s (28mph)
Maximum allowable area for carrying glass panel	0.17m ² (1.83sq.ft)
Maximum allowable vertical height for carrying glass panel	1.2m (3ft 11in)

1. Ensure that the glass panel bracket device is installed exactly as required and secured to the platform.

 WARNING

Unsafe Operation Hazard



- Except for designated models and corresponding markets, it is forbidden to install the platform fence device on other Sinoboom products or any models in other markets.
- Before using the platform fence device, the safety rules and all operating instructions should be read, understood and observed.

 WARNING

Unsafe Operation Hazard

This manual should always be kept with the platform fence device as a part of it.

Device Components

Half-height platform fence device components

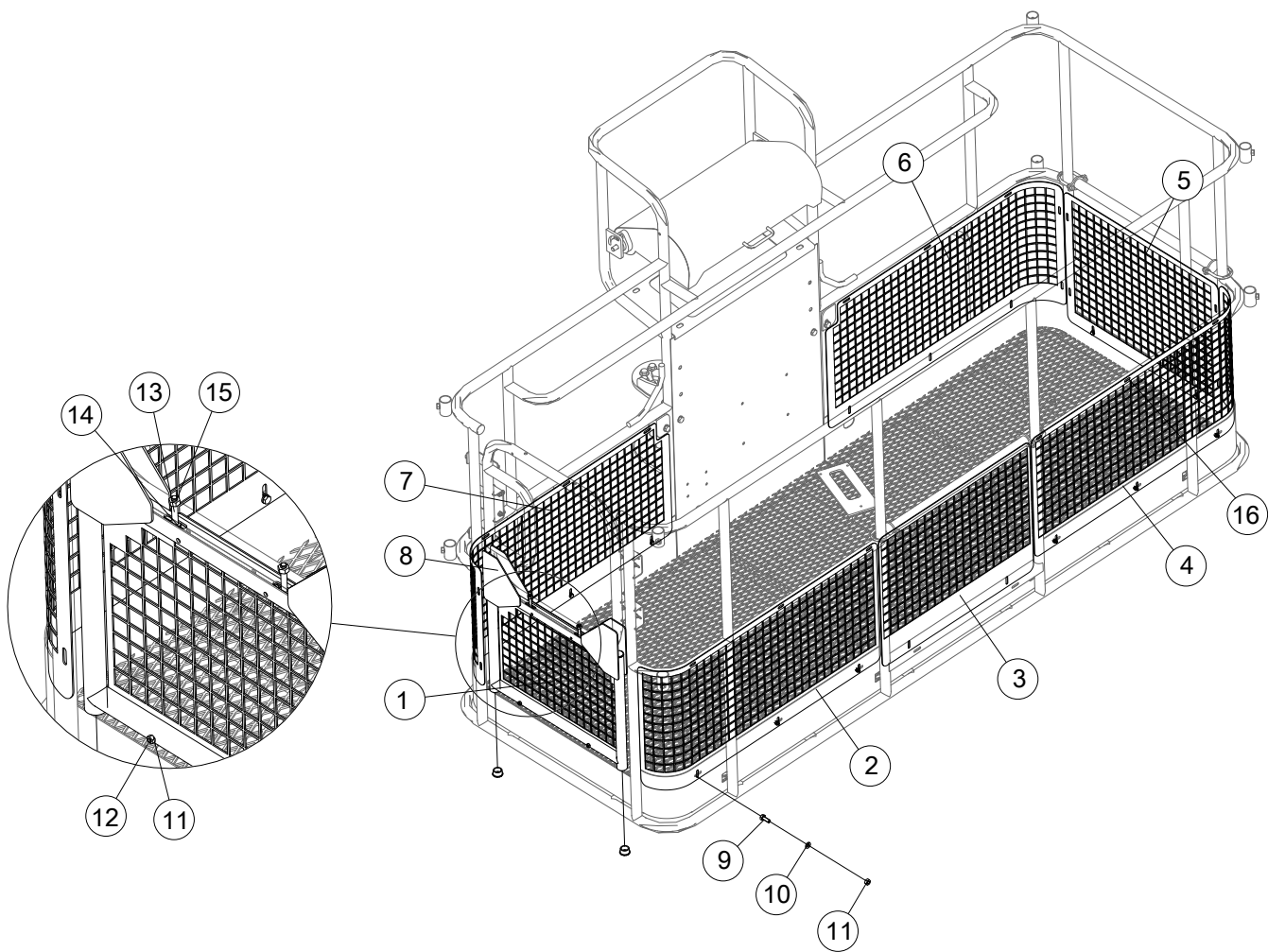


Fig 6

Table 11-6

No.	Part Number	Part Name	Quantity	Comment
1	105064043107	Lower side fence plate	1	
2	105064043027	Fence plate 1	1	

Table 11-6 (Continued)

No.	Part Number	Part Name	Quantity	Comment
3	105064043176	Fence plate 5	1	
4	105064043175	Fence plate 6	1	
5	105064043028	Fence plate 2	1	
6	105064043030	Fence plate 3	1	
7	105064043031	Fence plate 4	1	
8	105064043103	Lower gate frame weldment	1	
9	215010000050	Bolt M6×16-A2-70 GB/T 5783	16	
10	215040000033	Washer 6-A2 GB/T 97.1	18	
11	215030000004	Nut M6-A2-70 GB/T 6170	18	
12	215010000054	Bolt M6×40-A2-70 GB/T 5783	2	
13	215010000062	Bolt M8×45-8.8-ZnD GB/T 5783	2	
14	215040000034	Washer 8-200HV-ZnD GB/T 97.1	2	
15	215030000005	Nut M8-8-ZnD GB/T 6170	2	
16	\	Nylon cable tie	\	

Full-height platform fence device components

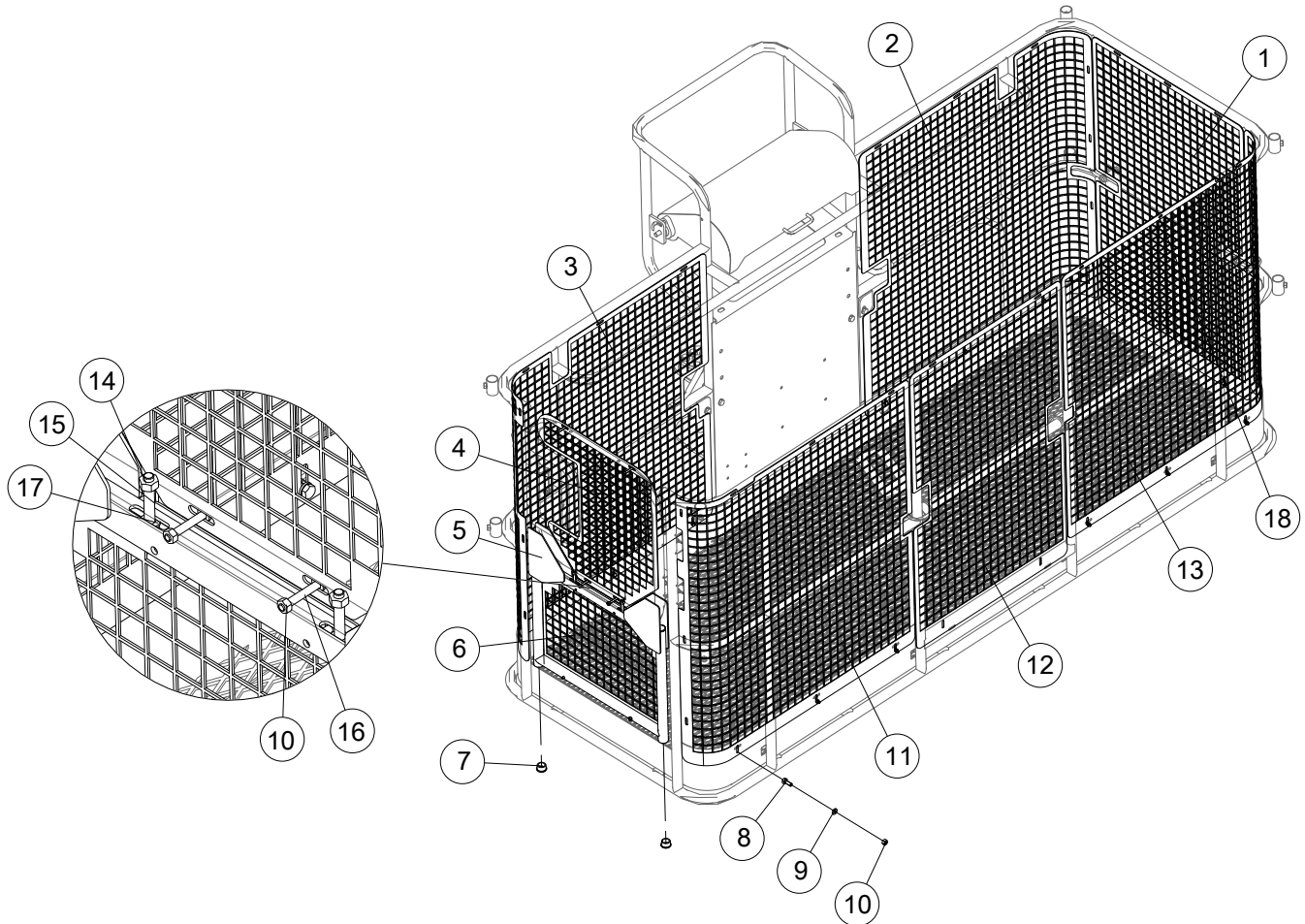


Fig 7

Table 11-7

No.	Part Number	Part Name	Quantity	Comment
1	105064043106	Side fence plate	1	
2	105064043109	Front right fence plate	1	
3	105064043110	Front left fence plate	1	
4	105064043114	Upper side fence plate	1	
5	105064043103	Lower gate frame weldment	1	
6	105064043107	Lower side fence plate	1	
7	105064043177	Pipe seal	4	
8	215010000050	Bolt M6×16-A2-70 GB/T 5783	17	
9	215040000033	Washer 6-A2 GB/T 97.1	23	
10	215030000004	Nut M6-A2-70 GB/T 6170	23	
11	105064043108	Rear left fence plate	1	

Table 11-7 (Continued)

No.	Part Number	Part Name	Quantity	Comment
12	105064043112	Rear fence plate	1	
13	105064043118	Rear right fence plate	1	
14	215030000005	Nut M8-8-ZnD GB/T 6170	2	
15	215010000062	Bolt M8×45-8.8-ZnD GB/T 5783	2	
16	215010000054	Bolt M6×40-A2-70 GB/T 5783	6	
17	215040000034	Washer 8-200HV-ZnD GB/T 97.1	2	
18	\	Nylon cable tie	\	

Installation and Removal

WARNING

Unsafe Operation Hazard



- Except for designated models and corresponding markets, it is forbidden to install the platform fence device on other Sinoboom products or any models in other markets.
- The platform fence device can only be installed on machines equipped with platform revolving gate.

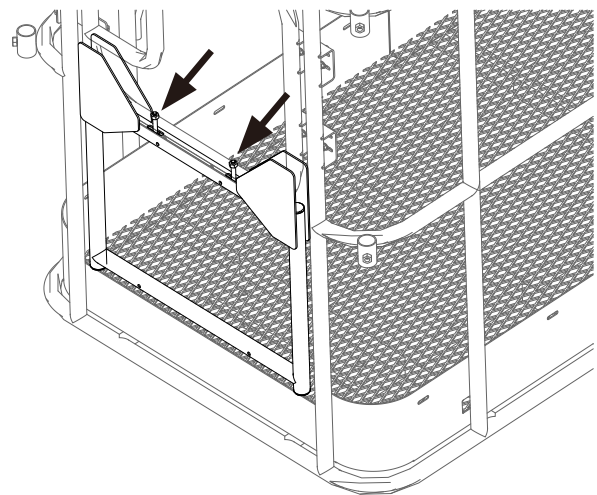


Fig 8

Installation instructions

1. Install the gate frame weldment at the platform revolving gate.
2. Half-height platform fence device: Install each fence component on the platform in turn according to the figure below, with the lower part ① of the fence fixed by bolts, and the upper part ② and the side ③ fixed by nylon cable ties or bolts.

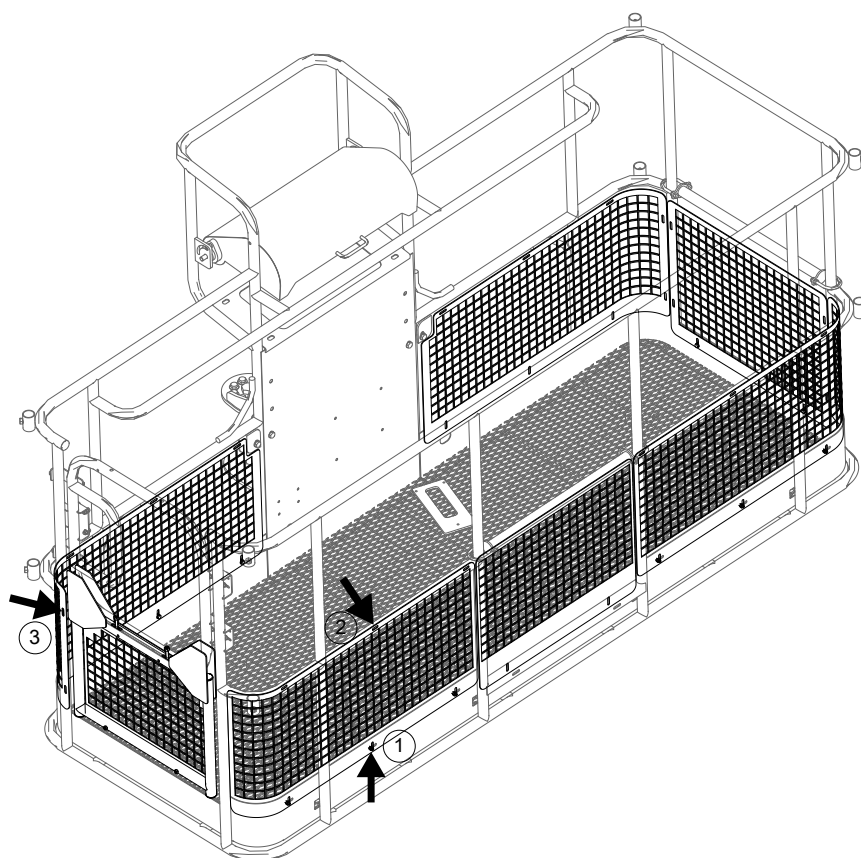
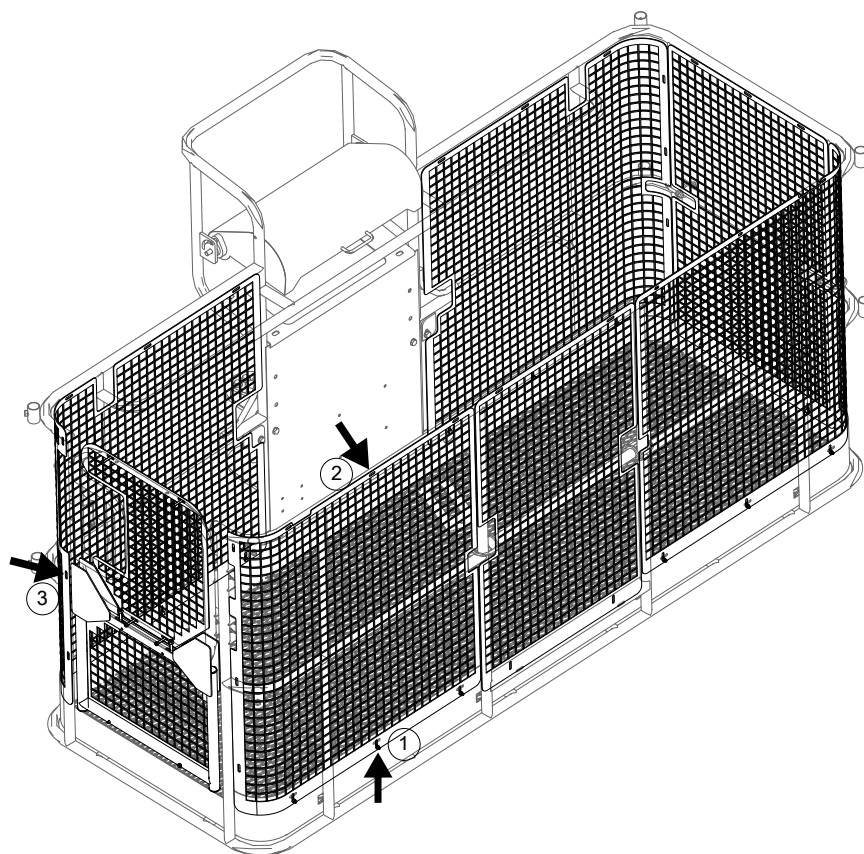


Fig 9

3. Full-height platform fence device: Install each fence component on the platform in turn according to the figure below, with the lower part ① of the fence fixed

by bolts, and the upper part ② and the side ③ fixed by nylon cable ties or bolts.

**Fig 10****Removal instructions**

Disassemble the platform fence device in the reverse order of the installation instructions.

Instructions for Use

- Once the fence device is installed, access can only be made from the side of the platform revolving gate.
- Once the fence device is installed, it is forbidden to install other auxiliary devices, such as pipe support device and glass panel bracket device.

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Always for Better Access Solutions



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